

Study of the parameter affecting the adsorption of substituted phenols by activated carbon which prepared by chemical treatment

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الخلاصة:

تضمن البحث دراسة امتزاز عدد من معوضات الفينول على نوع جديد من الكربون المنشط الذي تم تحضيره من المخلفات النفطية (الإسفلت) بطريقة المعالجة الكيميائية باستخدام NaOH وأُشتمل البحث على دراسة العوامل المؤثرة على الامتزاز مثل التركيز الابتدائي للمادة الممتزة والدالة الحامضية ودرجة الحرارة . وقد تبين من النتائج التي تم الحصول عليها ان الزيادة في التركيز الابتدائي يودي الى زيادة في كفاءة الامتزاز للفينولات المختارة . كما ان أعلى كفاءة للامتزاز تم ملاحظتها في الوسط الطبيعي للدالة الحامضية لهذه لمركبات وان الزيادة في درجة الحرارة تودي الى نقصان في كمية الفينولات الممتزة مشيرة الى الطبيعة الفيزيائية للامتزاز للنظام . وبالاعتماد على النتائج التي تم الحصول عليها من تأثير درجة الحرارة وتم حساب الدوال الترموديناميكية للامتزاز ومن خلال القيم التي تم الحصول عليها تبين ان عملية الامتزاز هي عملية تلقائية وباعثة الحرارة ومسيطر عليها بتأثير الانتروبي . وقد اعطى تطبيق ايزوثيرم فرنديلخ البيانات العملية للامتزاز أنطباق جيد للنظام قيد الدراسة . وبشكل عام أظهرت النتائج العملية ان امتزاز الفينولات يتأثر بتأثير الرنين والتأثير الحثي الذي تحدثه المعوضات على المركبات المعتمدة .

Abstract

In this research, the adsorption of substituted phenols on a newly synthesized activated carbon has been investigated. The activated carbon is prepared from spent petroleum materials (Asphalt) and chemically activated by employing NaOH.

The work included studying the factors affecting the adsorption process such as initial concentration, pH and temperature. The results

indicated that, the increase of initial concentration increases the efficiency of adsorbed phenols. The highest adsorption efficiency is observed in the neutral medium of the studied compound. Increasing the temperature decreases the amount of adsorbed phenols suggesting the physical nature of adsorption system under consideration.

Depending on the effect of temperature, the thermodynamic functions of adsorption were estimated. The obtained values showed that, the adsorption process is spontaneous, exothermic and controlled by entropy effect.

The application of Freundlich isotherm is good Fitted the experimental data of the adsorption system.

The overall results showed that, the adsorption of the investigated compounds are affected by the resonance and inductive effect of the concerned substituent.

Introduction

Adsorption is the retention of molecules onto the surface of an active solid due to certain physical and chemical attractive forces. The aim of using activated solid (such as activated carbon) is to produce a material of high surface area per unit volume with high porosity⁽¹⁾.

The study of adsorption is important for various physico-chemical processes and for understanding phenomena such as clarification and depollution of industrial liquid effluents^(2,3).

Adsorption applications have expanded rapidly because of the sharp rising of environmental and quality requirement. The development of adsorbent technology have made it possible to meet many of those demands⁽⁴⁾.

Adsorption is often used as a method for treating aqueous solution to remove dissolved contaminating organic compounds.

Organic are of a great concern is water treatment since most of them are often carcinogenic, highly toxic and undesirable⁽⁵⁾.

The most conventional adsorption system being activated carbon. Adsorption by activated carbon is proved to be a desirable technology to remove dissolved organics from wastewater flows that contains a significant quantities of industrial waste⁽⁶⁾.

The reason for the use of activated carbon in the removal of dissolved substances from water by adsorption process adsorbent due to its large number of pores which provide a large surface area compared to the size of the actual carbon particle and its visible exterior surface⁽⁷⁾.

Adsorption is affected by temperature and concentration. The variation of the extent of adsorption with concentration is given by empirical isotherms, which are used to predict the amount of adsorbed material at definite temperature. Freundlich and Langmuir are two of the most known isotherms among many other reported in the literature⁽⁴⁾.

Nouri et.al⁽⁸⁾, studied the adsorption of three types of aromatic hydrocarbons having different functional groups onto untreated carbon. The study involved effect of pH and concentration on the nature of adsorption. It showed that, the maximum adsorption is varied according to the size and nature of functional group, on the other hand, the adsorption on such carbon was found to be heterogeneous to a certain extent.

Fariba⁽⁹⁾ studied the adsorption of phenols on certain type of a sandy material. The main tasks were to establish quantitative relationships describing the overall sorption of various substituted phenols at different pH, and to estimate the adsorption coefficient of neutral and ionic forms on adsorbent used.

Interest in the environmental behavior of dyes is prompted primarily by concern over their possible toxicity and carcinogenicity heightened by the fact that many of the dyes are synthesized from strating materials which their and toxicity and long term effects on animal and human health are well known. A great efforts have been concentrated on the treatment of such material, in the industrial wastewater⁽¹⁰⁾.

Albanis et al., studied the removal of five commercial dyes from aqueous suspensions on a sandy clay soil of low organic materials content. The experiments were carried out at equilibrium conditions in a concentration range of 5- 60 mg l⁻¹. The fitting of the experimental data of the adsorption to Freundlich isotherm gave linear relation. The removal of these dyes from solution were highly dependent on concentration.

In an other study⁽¹¹⁾, the decolorization of prepared aqueous solutions of three reactive azo dyes used in textile processing by adsorption on different types of powdered activated carbon were investigated, and the coulour removal efficiency and equilibrium adsorption isotherms for these dyes were estimated using five commercial powdered activated carbon.

Favere et al.,⁽¹²⁾ studied the adsorption of some anionic dyes on a certain type of polymer, employing the Langmuir isotherm. The results showed that the adsorption capacity is dependent of pH. The adsorption was dominated by Van der Walls forces and hydrogen bonding. The study showed that the temperature increase reduces the adsorption capacity and the value ($< 40 \text{ KJ. mole}^{-1}$) proved the physical nature of the adsorption by these dyes.

In a recently published paper⁽¹³⁾, the authors investigated the adsorption of aromatic carboxyl acids carrying various substituents such as OH, NH₂, and SH. The effect of concentration, temperature and pH were studied and the thermodynamic function (ΔG° , ΔS° , ΔH) of the adsorption at equilibrium were calculated. The results revealed that the

hydrogen bond present in the systems in addition to other attraction forces have great effect on the adsorption.

The aim of this work is to study the removal of phenol and some of its substituted phenol from their aqueous solution, by using a new type of substituted activated carbon.

Experimental

The adsorption processes of considered compounds from their aqueous solutions were achieved as batch method, and by employing single component solution of the phenolic compounds of interest. A range of concentrations of each studied compounds were used for achieving this investigation.

The amount of the remained compounds in the solution (free phenols) were determined by the titration with a standardized NaOH solution. The amount of adsorbed phenols were estimated by difference. Various effects were studied as parameters affecting the adsorption process.

1. Instruments

Programable water bath and shecker type (Julabo/Sw23/Germany) and pH meter type (2100/Oakon/Germany) are used for achieving two study.

2. Preparation of stock solution for phenol and substituted phenols

Exact weight of prepurified phenol was dissolved in water using 100 ml volumetric Flask. Few drops of ethanol was added to the solution for ensuring complete solubility. The prepared sample was kept in a reagent bottle for Further study.

3. Adsorption of phenols from the aqueous medi:

Exact weight of activated carbon (0.01 gm) was transferred to a conical flask containing previously 5 ml and 10, 15, 20 and 25 ml of the stock solution were added to the same amount of activated carbon. The series under study was shaken at constant temperature for 1hr. After the time past the samples were filtered and used for the determination of the residual phenols. The adsorption of the same phenol was carried out at various temperatures, different pH and different concentrations.

4. Determination of the remained unadsorbed phenols:

First; the concentrations of all the stock solution were determined by titration with standardized sodium hydroxide solution (0.1 M) using ph.ph as indicator. The filtrate from step 2 was used for the determination of remaining phenol.

5. Determination of optimal conditions:

The determination each parameter such as concentration, temperature constant and different pH and different functional group type and position were investigated.

6. Adsorbent

Adsorbent selected for this study is an activated carbon, synthesized in our laboralony. From a spent petrotium material by employing condensed oxidation method. The carbon was chemically activated using Na OH.

The resulted carbon is characterized by its density (0.31g.cm^{-3}), ash content ratio (1.321%) humidity content ratio (1.521%) and adsorption capacity of iodine (950mg.g^{-1}) and the methylene blue dye (149mg.g^{-1}).⁽¹⁴⁾

Result and discussion

Effect of initial concentration

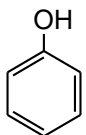
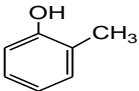
The effect of initial concentration is conducted at equilibrium conditions within the range of ($2.5 \times 10^{-2} - 1.25 \times 10^{-1} \text{ mol/L}$) while keeping all the other parameters constant. The results obtained are listed in Table (1). The adsorption efficiencies are calculated in terms of the percentage of the adsorbed phenol (eq..1) and the equilibrium constant (eq...2)

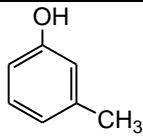
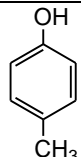
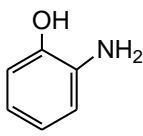
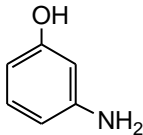
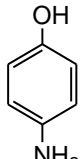
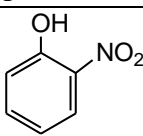
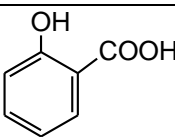
$$\% \text{ adsorption} = \frac{C_i - C_e}{C_i} \times 100 \dots \dots \dots (1)$$

$$K_{ad} = \frac{C_i - C_e}{C_e} \dots \dots \dots (2)$$

Where C_i and C_e are the initial and remained concentrations of the tested compound respectively, ($C_i - C_e$) is the amount of adsorbed phenol.

Table (1): The effect of concentration on adsorption of studied compounds at 15C°

Comp.	Conc. (mol/l)	K.	%Ads.
 Ph	2.5×10^{-2}	10.2	43.7
	5×10^{-2}	14.7	46.8
	7.5×10^{-2}	16.8	47.3
	1×10^{-1}	22.3	50.1
	1.25×10^{-1}	30.8	52.3
 o-CH ₃ -Ph	2.5×10^{-2}	9.8	41.6
	5×10^{-2}	14.7	42.8
	7.5×10^{-2}	19.6	46.1
	1×10^{-1}	26.0	47.8
	1.25×10^{-1}	36.0	48.1

Comp.	Conc. (mol/l)	K.	%Ads.
 m-CH ₃ -Ph	2.0×10^{-2}	13.7	43.6
	5×10^{-2}	18.0	44.7
	7.0×10^{-2}	19.5	45.3
	1×10^{-1}	20.5	46.8
	1.20×10^{-1}	23.5	50.1
 p-CH ₃ -Ph	2.0×10^{-2}	22.0	46.1
	5×10^{-2}	33.0	49.3
	7.0×10^{-2}	54.0	50.4
	1×10^{-1}	83.1	52.6
	1.20×10^{-1}	210.3	57.3
 o-NH ₂ -Ph	2.0×10^{-2}	24.0	45.8
	5×10^{-2}	33.0	47.2
	7.0×10^{-2}	37.6	50.4
	1×10^{-1}	40.8	52.3
	1.20×10^{-1}	42.8	56.4
 m-NH ₂ -Ph	2.0×10^{-2}	23.2	46.3
	5×10^{-2}	28.0	48.6
	7.0×10^{-2}	54.0	50.4
	1×10^{-1}	78.5	54.1
	1.20×10^{-1}	108.0	58.3
 p-NH ₂ -Ph	2.0×10^{-2}	53.5	50.3
	5×10^{-2}	144.5	51.2
	7.0×10^{-2}	322.0	50.9
	1×10^{-1}	837.4	50.6
	1.20×10^{-1}	1599.0	56.8
 o-NO ₂ -Ph	2.0×10^{-2}	23.5	50.1
	5×10^{-2}	54.0	52.3
	7.0×10^{-2}	325.0	54.6
	1×10^{-1}	822.0	50.4
	1.20×10^{-1}	15811.7	59.4
 o-CO ₂ H-Ph	2.0×10^{-2}	22.0	55.3
	5×10^{-2}	34.5	57.8
	7.0×10^{-2}	38.0	60.3
	1×10^{-1}	79.0	61.2
	1.20×10^{-1}	228.0	63.4

The results of Table (1) shows that the increase of initial concentration increases the ratio of adsorbed phenols. Comparison between the adsorption efficiencies of the o, m, and p-phenol compounds shows that, the adsorption efficiency is clearly affected by steric and inductive effects:

o-CH₃-ph < m-CH₃-ph < p-CH₃-ph
 o-NH₂-Ph < m-NH₂-ph < p-NH₂-ph

The effect of hydrogen bonding (inter and intra) is clearly observed in the overall results.

Effect of Temperature

The adsorption efficiency is estimated at various temperatures in the range of (15-40) °C. The experiments were performed while keeping all other parameters constant. The initial concentration was (1.25×10^{-1}) and pH medium of the phenolic solution was the natural pH of each of them. The results obtained are shown in Table (2).

Table(2): Effect of Temperature on the adsorption efficiency of phenols

Comp.	15C°	20C°	25C°	30C°	40C°
Ph	52.3	49.8	46.3	43.6	39.4
o-CH ₃ -Ph	48.1	45.2	41.8	38.7	35.4
m-CH ₃ -Ph	50.1	47.5	46.3	42.1	38.6
p-CH ₃ -Ph	57.3	54.6	52.1	49.3	42.6
o-NH ₂ -Ph	56.4	53.2	50.9	47.3	41.6
m-NH ₂ -Ph	58.3	54.7	52.1	48.3	42.7
p-NH ₂ -Ph	56.8	52.4	50.9	46.2	41.3
o-NO ₂ -Ph	59.4	54.7	52.1	48.3	42.6
o-CO ₂ H-Ph	63.4	58.6	52.4	48.2	42.1

The results of Table (2) indicated that the amount of adsorbed phenolic compounds decreased with increasing temperature. A similar pattern was noticed for all of them.

This observation suggests that, the adsorption process of the studied systems are exothermic and physical in nature. The increase of temperature increased the desorption process.

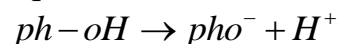
Effect of pH

The effect of varying pH of phenolic compounds solution prior to adsorption while maintaining all other factors constants is investigated at three different pH media, acidic (pH=4) neutral pH=7, and basic pH= 9, in addition to the natural pH. solution of the selected compounds for this study.

Table (3): Effect of varying pH on the adsorption efficiency of phenols

Compd.	pH Natural	pH7	pH4	pH9
Ph	52.3(6.8)	50.1	48.5	36.2
o-CH ₃ -Ph	48.1(6.1)	46.8	43.5	34.7
m-CH ₃ -Ph	50.1(6.2)	49.3	45.8	36.9
p-CH ₃ -Ph	57.3(6.8)	55.2	51.6	41.3
o-NH ₂ -Ph	56.4(7.3)	56.0	50.9	44.8
m-NH ₂ -Ph	58.3(7.2)	57.8	52.7	42.1
p-NH ₂ -Ph	56.8(7.1)	56.5	50.4	46.9
o-NO ₂ -Ph	59.4(7.0)	59.4	52.8	41.6
o-CO ₂ H-Ph	63.4(7.5)	61.4	56.7	42.4

The results of Table (3), indicated that, the amount of adsorbed phenols is higher at the neutral medium (close to the natural pH of the studied compounds) and decrease at the acidic and basic medium this result leads to that, the phenolic compounds is attached to the activated carbon under consideration in their – neutral forms through hydrogen-bonding or similar forces. The phenolic compounds may be ionized in the aqueous solution as in the equation in the acidic medium



Where as they present as a salt (sodium phenoxide) in the basic medium. In both of these media the adsorption process is deactivated.

Thermodynamic Calculations

The calculation of thermodynamic parameters of adsorption represent a good measure for the direction of the process, the nature of the forces control it and order of the adsorption system, which occurs as a result of various intermolecular forces between the adsorbate and adsorbent surface.

The estimation of heat of adsorption is conducted depending on the adsorption isotherm knowledge at various temperatures.

The value of adsorption equilibrium constant (K_d) are determined at different temperatures from the ratio between the adsorbed and free phenols concentration at equilibrium, using the following equation.

$$K_d = \frac{C_{ads}}{C_e}$$

Where C_{ads} and C_e are the concentrations of the adsorbed and remained phenols at equilibrium respectively.

The value of ΔH is estimated from the application of van Hoff's equation.

$$\ln k = \frac{-\Delta H}{RT} + \text{constant}$$

The value of ΔG° and ΔS° as calculated from the equation respectively.

$$\Delta G^{\circ} = -RT \ln k$$

$$\Delta G^{\circ} = \Delta H - T\Delta S^{\circ}$$

Where R is the gas constant ($8.314 \text{ J.mol}^{-1}.\text{K}^{-1}$) and T is the absolute temperature. The thermodynamic parameters listed in table (4)

Straight lines are obtained from plotting $\ln K$ versus $1/T$ (shown in Figures 1-4).

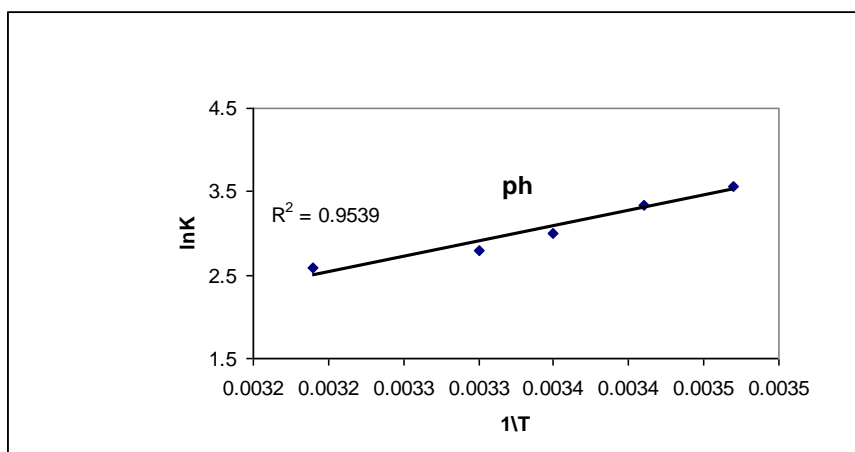


Fig 1: Relation between $\ln k$ and $1/T$ for phenol.

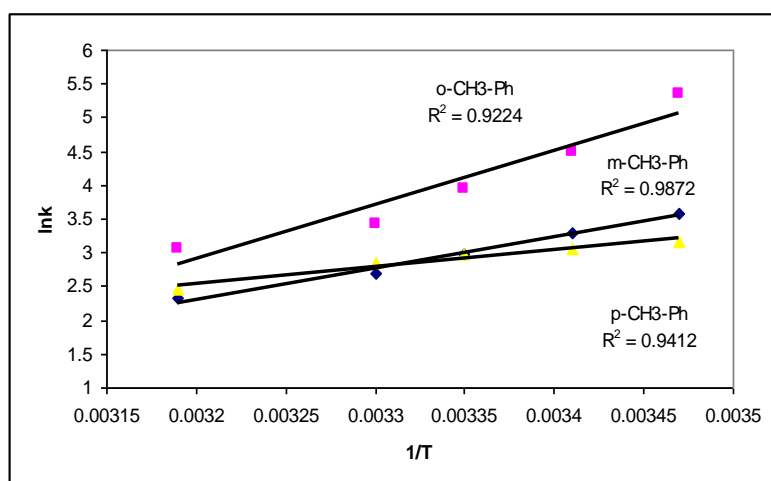


Fig 2: Relation between $\ln k$ and $1/T$ for ortho,meta and Para methyl phenol.

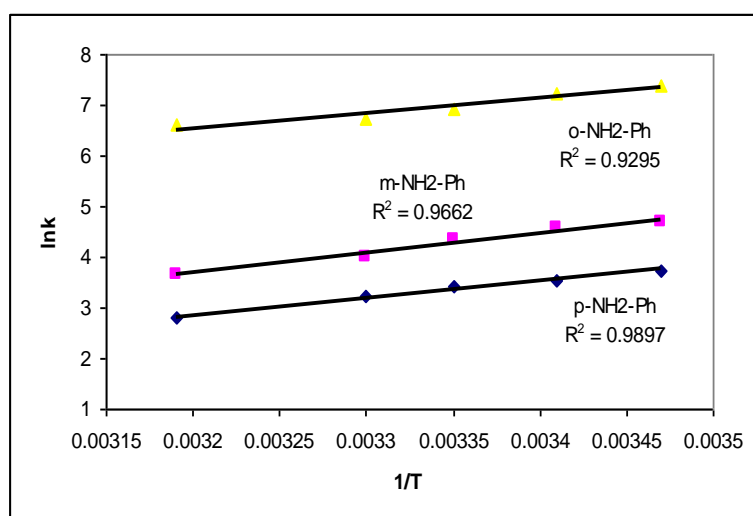


Fig 3: Relation between $\ln k$ and $1/T$ for ortho,meta and Para amino phenol.

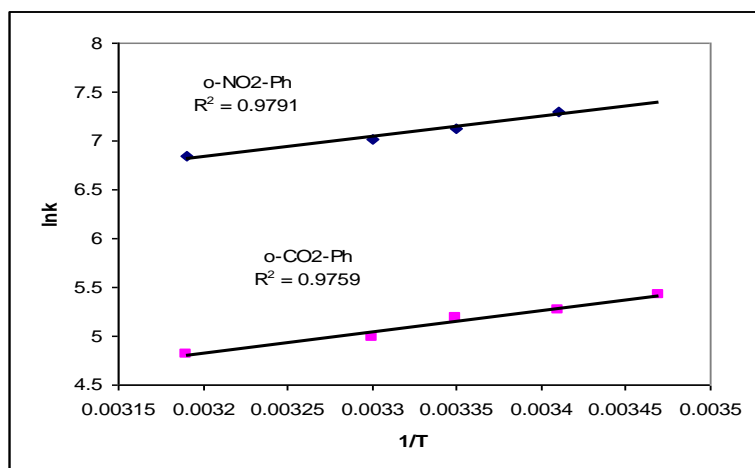


Fig 4: Relation between $\ln k$ and $1/T$ for ortho nitro phenol and ortho carboxyl phenol

The values of K and other thermodynamic parameters are listed in Table(4).

Table(4): the values of the equilibrium constant and the thermodynamic parameters of the adsorption of phenols

Comp.	Tk	K	ΔG° KJ.mol ⁻¹	ΔS° J.mol ⁻¹ .k ⁻¹	ΔH J.mol ⁻¹
Ph	288	35.5	-8.54	28.16	-435.37
	293	28.4	-8.14	26.32	
	298	20.1	-7.43	23.47	
	303	16.5	-7.05	21.83	
	313	13.4	-6.73	20.13	
o-CH ₃ -Ph	288	36.0	-8.57	27.84	-552.48
	293	27.0	-8.013	25.46	
	298	19.8	-7.38	22.91	
	303	14.6	-6.75	20.45	
	313	10.2	-6.03	17.52	
m-CH ₃ -Ph	288	23.5	-7.54	25.15	-297.59
	293	21.4	-7.45	24.42	
	298	19.8	-7.38	-23.77	
	303	17.5	-7.20	-22.80	
	313	11.6	-6.37	-19.41	
p-CH ₃ -Ph	288	210.3	-12.7	41.02	-969.84
	293	90.7	-10.96	34.09	
	298	51.6	-9.76	29.49	
	303	30.8	-8.61	25.23	
	313	21.6	-7.98	22.42	
o-NH ₂ -Ph	288	42.8	-8.97	29.75	-408.51
	293	35.1	-8.64	28.11	
	298	30.6	-8.47	27.05	
	303	25.2	-8.11	26.63	
	313	16.4	-7.25	21.88	

m-NH₂ –Ph	288	108.0	-11.20	37.27	-468.69
	293	97.6	-11.15	36.47	
	298	78.5	-10.80	34.67	
	303	54.2	-10.05	31.62	
	313	39.1	-9.52	28.92	
p-NH₂ –Ph	288	1599.0	-17.64	60.04	-352.54
	293	1375.1	-17.58	58.81	
	298	1018.3	-17.14	56.34	
	303	836.0	-16.92	54.70	
	313	735.8	-17.17	53.73	
o-NO₂ –Ph	288	1581.1	-23.12	76.85	-993.57
	293	1468.2	-17.75	57.21	
	298	1257.0	-17.66	55.93	
	303	1117.3	-17.65	54.99	
	313	938.6	-17.79	53.68	
o-CO₂H –Ph	288	228.0	-12.97	44.14	-261.33
	293	193.6	-12.81	42.83	
	298	178.2	-12.83	42.18	
	303	146.4	-12.54	40.53	
	313	125.1	-12.54	39.23	

The results in Table (4) shows that, the adsorption processes of the studied system are exothermic (negative values of ΔH) and the forces responsible for the attachment of adsorbate with the carbon surface are weak and physical in nature.

The positive values of ΔS° explained the decrease in order in the adsorption system which may be resulted from the increase of hydrogen ions in the solution due to the ionization process of the phenolic compounds as weak acids. The adsorption process of the studied systems are clearly controlled by entropy effect. The negative values of ΔG° indicate to the spontaneity of the process.

Application of Freundlich isotherm

The Freundlich isotherm is an empirical equation assuming that, the adsorption process takes place on heterogeneous surfaces and adsorption capacity is related to the concentration of phenolic compounds at equilibrium. The Freundlich isotherm can be expressed as follow:

$$\ln q_e = \ln K_f + \frac{1}{n} \ln C_e$$

Where q_e is the adsorption capacity at equilibrium (mg.g^{-1}). K_f and n are Freundlich parameters related to the adsorption capacity and adsorption intensity respectively. The value of n is an indication of favorability of adsorption, value of $n > 1$ represent favorable adsorption condition.

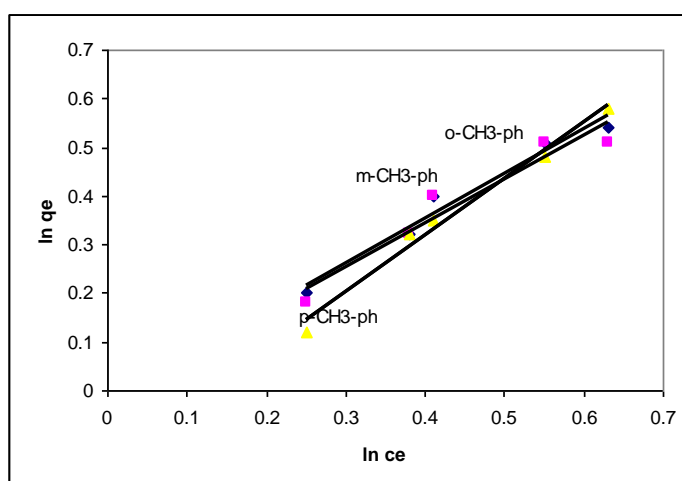
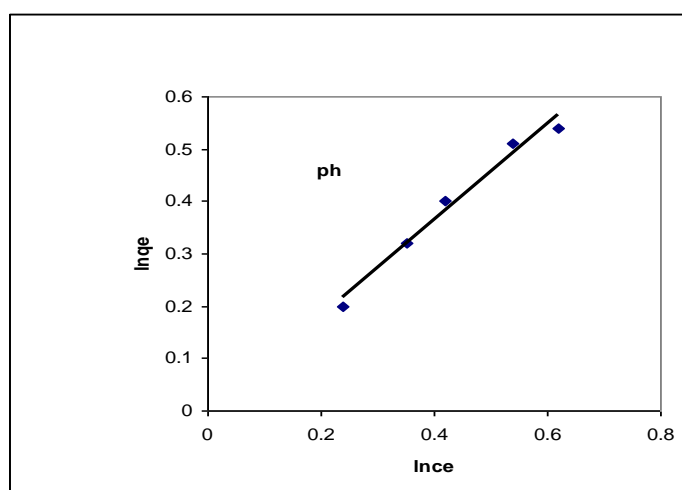
The values of K_f , n and the linear regression correlation coefficient obtained from the application of Freundlich model on the experimental adsorption data of phenols onto activated carbon are given in Table (5).

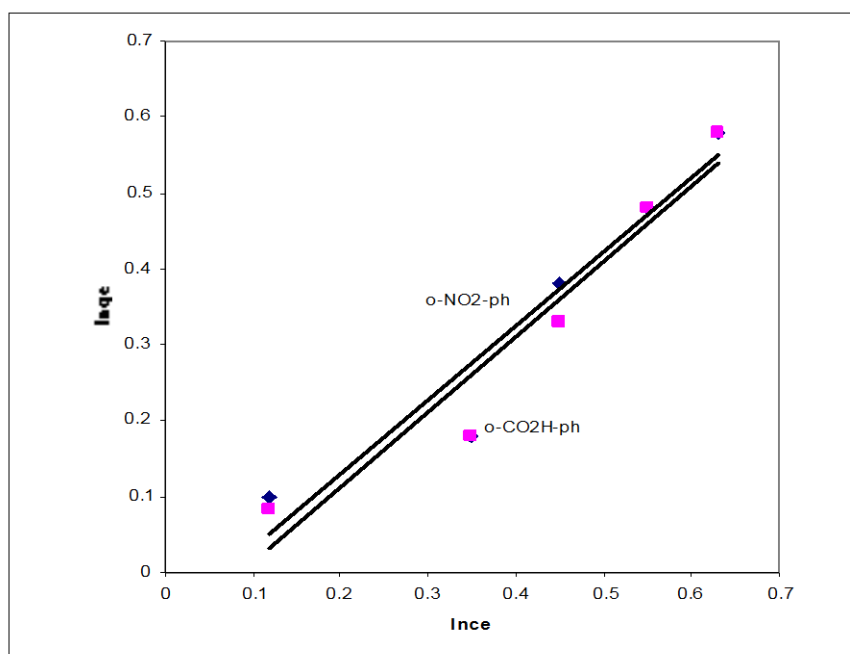
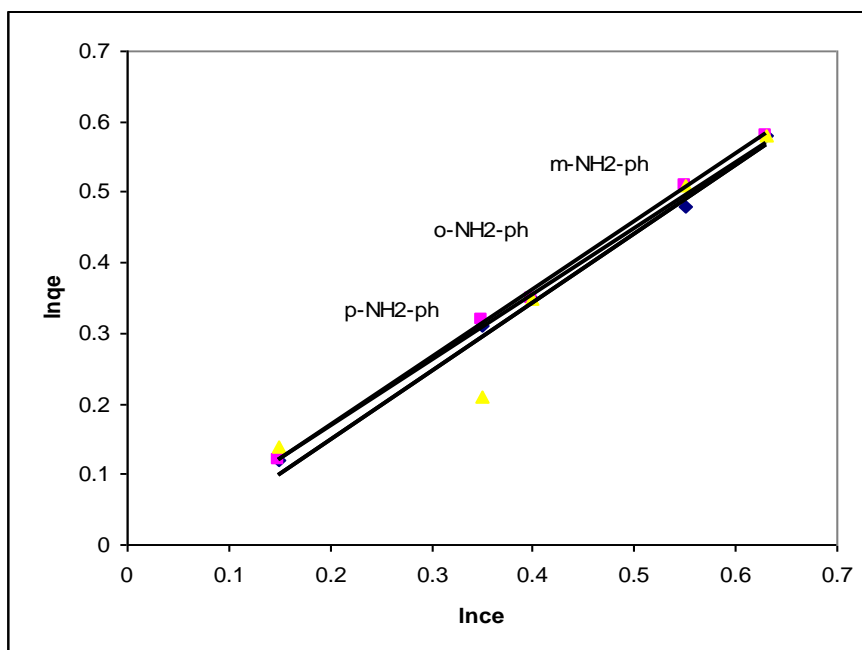
Table (5): Results of the application of Freundlich isotherm on the adsorption data of phenols on carbon

<u>compd</u>	<u>n</u>	<u>k_f</u>	<u>R²</u>
Ph	1.09	0.995	0.979
o-CH ₃ -Ph	1.08	0.985	0.963
m-CH ₃ -Ph	1.11	0.984	0.926
p-CH ₃ -Ph	1.04	0.992	0.978
o-NH ₂ -Ph	1.06	0.978	0.997
m-NH ₂ -Ph	1.05	0.971	0.983
p-NH ₂ -Ph	1.03	0.946	0.983
o-NO ₂ -Ph	1.15	0.953	0.944
o-CO ₂ H -Ph	1.02	0.934	0.923

The plot of $\ln q_e$ versus $\ln C_e$ should give a straight line with correlation coefficient (R^2) close to unity if this isotherm to be applicable.

The result, of Table (5) indicate that, the Freundlich isotherm is good fit will the experimental data of adsorption of the considered system.





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