



## Effect of Different Parameters on Raman Scattering Released from Nb<sub>2</sub>O<sub>5</sub> Nanostructures Prepared via PLD Technique

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### HIGHLIGHTS

- T-Nb<sub>2</sub>O<sub>5</sub> nanoparticle was achieved.
- A single step of laser ablation in liquid at different preparation parameters was performed.
- Raman spectroscopy and structural properties were conducted and analyzed.

### ABSTRACT

Due to the significance of Nb<sub>2</sub>O<sub>5</sub> as a promising industrial and biomedical material and the importance of Raman analyses to identify nanostructural molecular responsivity for various applications, this study aims to investigate Nb<sub>2</sub>O<sub>5</sub> molecular bands that emerged under the impact of the Raman scattering phenomenon. Besides other advantages, Raman scattering analyses can provide a further investigation of the nanostructural polycrystalline phases supporting the XRD analyses. A pulsed laser was selected as the deposition technique for Nb<sub>2</sub>O<sub>5</sub> thin films prepared with four different parameters. The selection of the pulsed laser deposition (PLD) method was due to the insufficient studies and investigations of Nb<sub>2</sub>O<sub>5</sub> nanostructures prepared via this method. The deposition parameters included the laser energy per pulse, substrate temperature, laser wavelength, and the number of laser pulses. Each preparation parameter was studied in a range, and one obtained value was optimized or selected for investigating the next parameter. Q-switched Nd:YAG pulsed laser was employed for this purpose. Orthorhombic (T-Nb<sub>2</sub>O<sub>5</sub>) and monoclinic (H-Nb<sub>2</sub>O<sub>5</sub>) were obtained and investigated. XRD analysis was incorporated to confirm the resulting Nb<sub>2</sub>O<sub>5</sub> phases. Previous studies and observations of Niobium (V) oxide molecular Raman scattering bands were also listed for comparison purposes. The results of this study were well-agreed with the previously obtained results.

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## 1. Introduction

Niobium pentoxide (Nb<sub>2</sub>O<sub>5</sub>) is considered an n-type semiconductor with about 15 structural phases. Nb<sub>2</sub>O<sub>5</sub> has high air stability, water insolubility, and anti-corrosion features that qualify it as a promising candidate for various applications. The reported optical band gaps ranged from 3.1 to 5.3 eV [1]. Catalysts, biosensors, and electrochromism are the common applications of Nb<sub>2</sub>O<sub>5</sub> [2-3]. Nb<sub>2</sub>O<sub>5</sub> is also popular in solar cells, batteries, memristors, dental implant anti-corrosion coating, anti-toxic nanocoating, and other industrial and biomedical applications [4-6].

The pulsed laser deposition (PLD) technique is one of the physical vapor deposition methods (PVD) that successfully demonstrated nanostructure growth. PLD can be used to prepare different nanomaterials and nanostructures by a pulsed laser bombardment of a target material in the form of a solid pressed pellet. Thin film preparation can be readily obtained by this method. Moreover, the prepared film can be well-organized with a desirable quality for various applications [7].

Raman scattering is a non-destructive technique to identify the structural properties related to the obtained crystal phases and lattice defects, including external strains and molecular bonds. Individual layers of thin films can also be investigated since Raman scattering provides the superposition of the spectra arising from the lattice vibrations. In addition, very small nanoscale constituents can be detected as the lattice vibrations are sensitive to the neighborhood. In semiconductor compounds, concentrations of charge carriers and carrier scattering durations may also be resolved via Raman analyses [8-9]. The principle of Raman scattering impact on a molecule is illustrated in the Jablonski diagram, Figure 1, that includes Raman scattering phenomena.

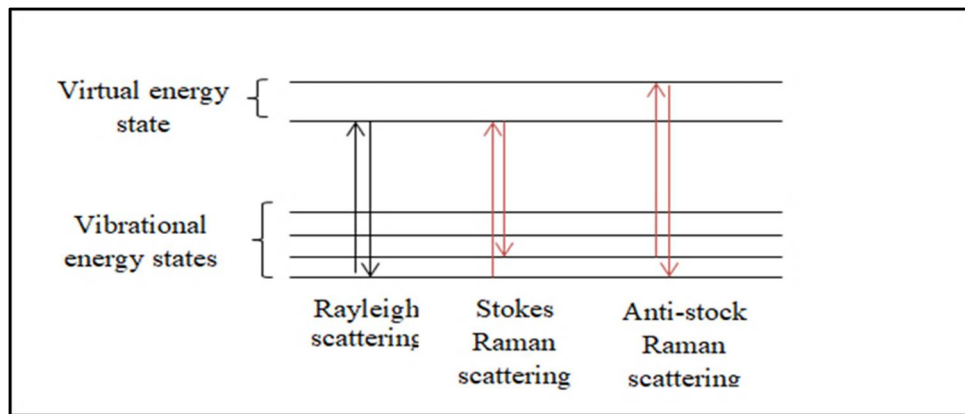


Figure 1: Jablonski diagram illustrating Raman scattering principle

Raman scattering phenomena occur in inelastic when monochromatic incident radiation and molecular vibrational states interact, resulting in inelastic collisions. Shifting in the scattered radiation can occur with Stokes or anti-Stokes shifting. In the case of Stokes shifting, the scattered radiation frequency is less than the incident radiation frequency. In contrast, anti-Stokes lines occur due to the higher scattered frequency than the incident frequency. Stokes shifting occurs in case the scattered photons of incident radiation appear in lower wavenumber regions because the scattered wavelength is higher than the incident wavelength. On the other hand, anti-Stokes shifting is observed in higher wavenumber regions, which occur when the scattered wavelength is lower than the incident radiation wavelength. Polarization is changed when the molecule's vibrational states are exposed to the incident radiation of the monochromatic source [10,11]. As a result, various modes are observed in the molecular bonds. These modes are symmetric, asymmetric, and bending stretching of the molecule are illustrated in Figure 2 (a-b). In this study,  $\text{Nb}_2\text{O}_5$ , one of the prominent materials in biomedical and industrial applications, was prepared via pulsed laser deposition (PLD) technique and tested under the Raman scattering phenomenon.

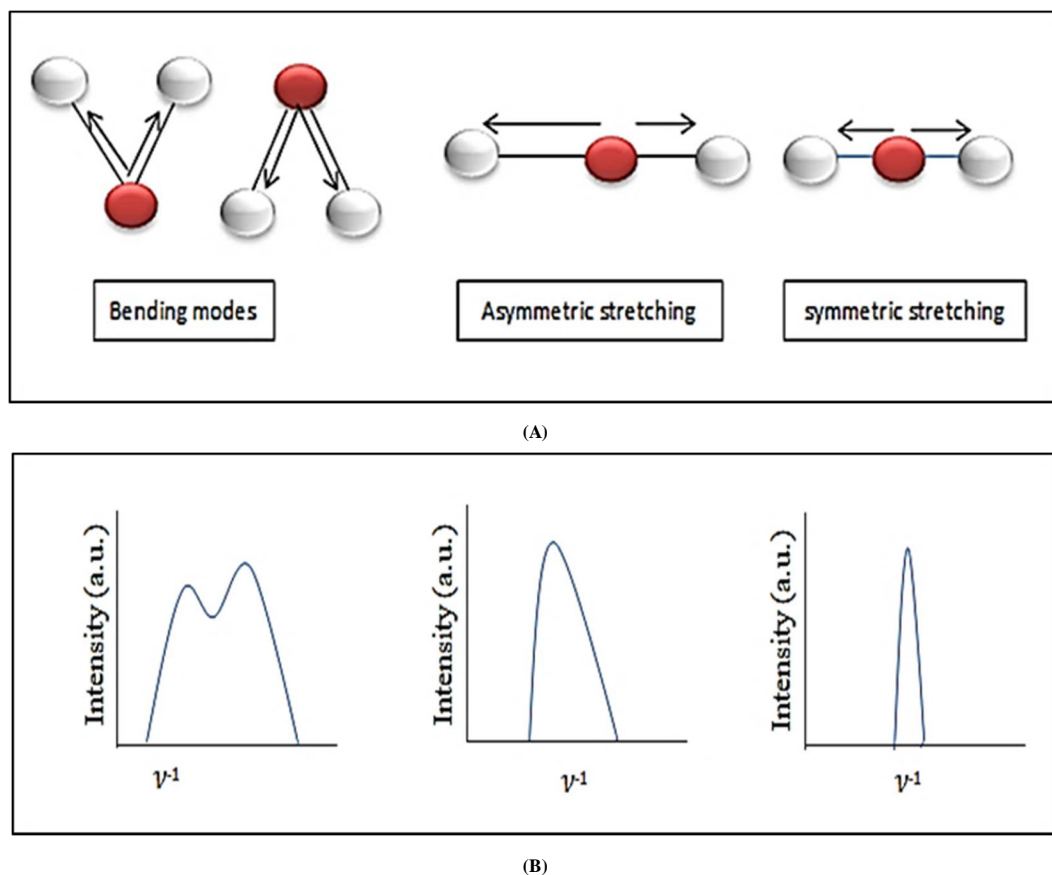


Figure 2: (a) Raman stretching and bending modes. (b) Raman intensity as a function of wavenumbers

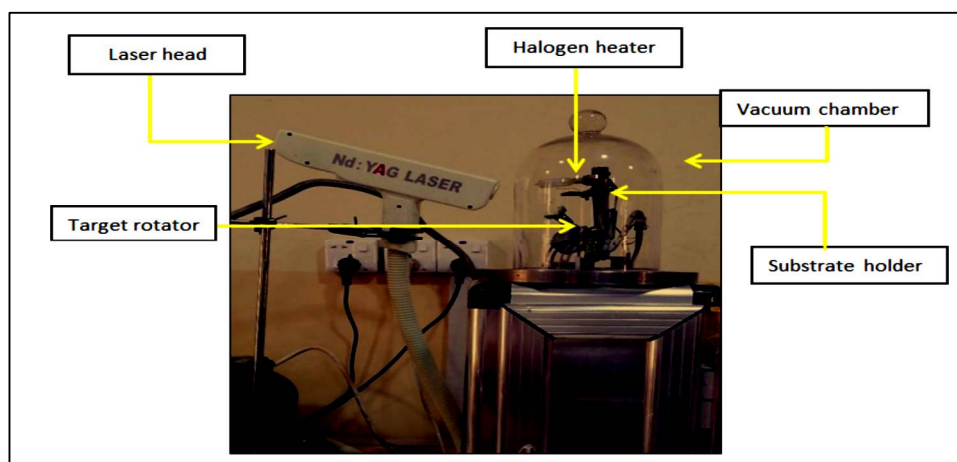
## 2. Experimental Work

The selected substrates were quartz slides cut equally to (2 x 1 cm) to deposit  $\text{Nb}_2\text{O}_5$  thin films onto them. The selected substrates were cleaned to remove impurities and to ensure producing contaminants-free niobium pentoxide thin films. A mixture of (30 ml) deionized water and (15 ml) ethanol was used with an ultrasonic device for the cleaning purposes of the experimental

tools. The cleaning process was continuous for about fifteen minutes. Niobium(V) oxide powder from Merck (Kenilworth, NJ) with (99.99%) purity was pressed under 12 tons' pressure to form a disk with a diameter of (2.5 cm) and a height of (0.5 cm). The experimental parameters of this study are planned as in Table 1. The selected deposition parameters were to provide a full investigation of Nb<sub>2</sub>O<sub>5</sub> thin film molecular behavior under the Raman scattering mechanism. Laser pulse energies were from more than 400 mJ to lower than 700 mJ. The selection of pulse energy within this specific range was a result of using the fundamental wavelength (1064nm) of Q-switched Nd:YAG laser that possesses lower photon energy (1.16 eV) as compared with the second harmonic wavelength (2.33 eV). If lower pulse energy was selected, thermal shockwaves might lead to droplets or particulates on Nb<sub>2</sub>O<sub>5</sub> as a normal consequence of the pulsed laser deposition (PLD) technique. These would degrade the thin film stoichiometry and might result in distorted Raman scatterings. As for the substrate temperature, the chosen temperatures were 350, 450, and 550 °C to ensure the adhesion process of Nb<sub>2</sub>O<sub>5</sub> nanoparticles on the substrates and for depositing well-organized layers of the thin film by exploiting the temperature factor as it plays a crucial role in crystallization. Nb<sub>2</sub>O<sub>5</sub> thin film prepared by the second harmonic wavelength (532nm) of the Q-switched Nd:YAG laser was employed for comparative purposes of Nb<sub>2</sub>O<sub>5</sub> thin films behaviors under the Raman scattering phenomenon (shorter wavelength with higher photon energy generally leads to a smaller particle size that effects on thin film thickness structures, thus responsivity to incident radiation in Raman spectroscopy). Eventually, the number of laser shots differed with 100, 200, and 300 pulses to investigate the thickness impact on the scattering process induced by Raman. The PLD system employed for Nb<sub>2</sub>O<sub>5</sub> thin film preparation is shown in Figure 3.

**Table 1:** Various deposition conditions employed to synthesize Nb<sub>2</sub>O<sub>5</sub> by PLD

Conditions	Changed parameters	Fixed parameters
Laser beam energy	422 mJ 551 mJ 657 mJ	$\lambda = 1064$ nm Substrate temperature= 350 °C Number of pulses=200
Substrate temperature	350 °C 450 °C 550 °C	$\lambda = 1064$ nm Energy per pulse =657 mJ Number of pulses=200
Wavelength	1064 nm, 532 nm	Energy per pulse=657 mJ Substrate temperature= 350 °C Number of pulses=200
Number of pulses	200 300 400	$\lambda = 1064$ nm Energy per pulse=657 mJ Substrate temperature= 350 °C



**Figure 3:** Pulsed laser deposition system used for Nb<sub>2</sub>O<sub>5</sub> thin films preparation

Raman spectrometer from sunshine (version V2-86) was used to provide a further study of Nb<sub>2</sub>O<sub>5</sub> structures and molecular behavior. The parameters used in Raman analyses are listed in Table 2.

**Table 2:** Raman parameters were used to test Nb<sub>2</sub>O<sub>5</sub> thin films scattering pattern

Testing parameters	Testing values
Monochromatic source	Nd:YVO4 solid-state laser
Radiation wavelength	532 nm generated by KTP crystal
Beam diameter at the aperture	0.70 mm
Beam divergence	<1.5 mrad.
Operation mode	TEM00

To understand Raman scattering phenomena by Niobium(V) oxide thin films, the incident laser source frequency is obtained from the following well-known formula [12-15]:

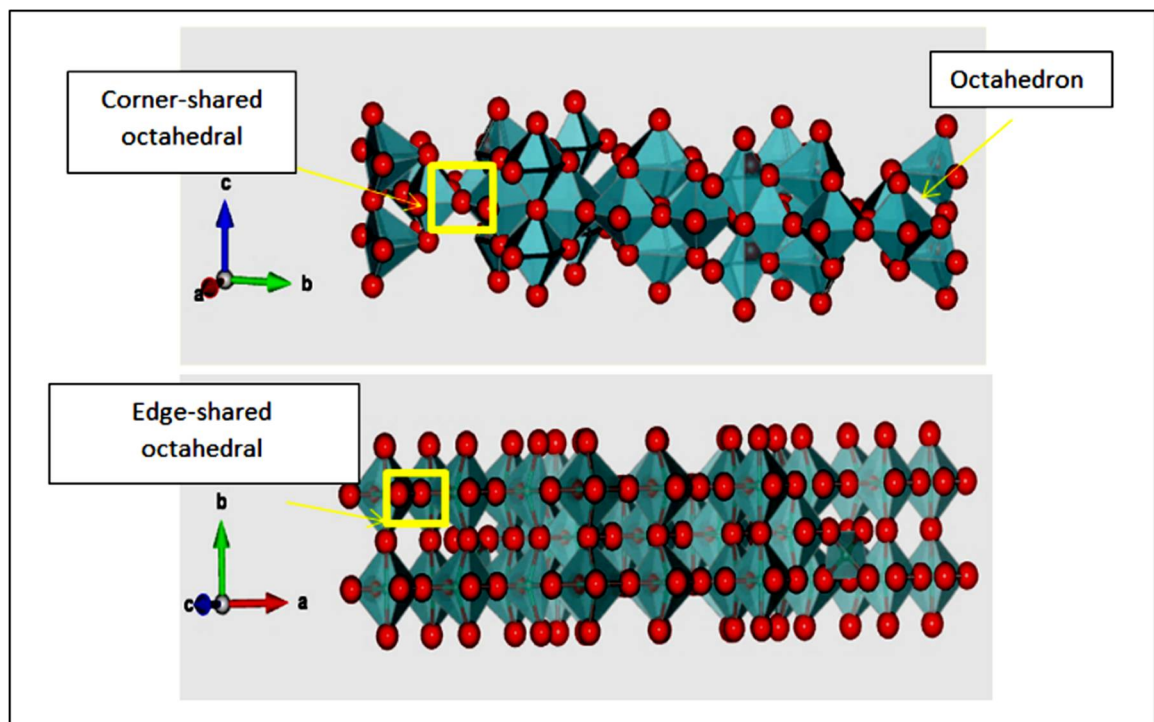
$$c = \lambda f \quad (1)$$

Where (c) is the speed of the light in space ( $3 \times 10^8$  m/s), ( $\lambda$ ) is the monochromatic laser source wavelength (m), and (f) is the monochromatic laser source frequency (Hz). Then, the obtained frequency was calculated in terms of wavenumber to compare with the obtained Nb<sub>2</sub>O<sub>5</sub> Raman wavenumbers.

### 3. Results and Discussion

#### 3.1 Laser Energy Impact

NbO<sub>6</sub> octahedron is the major constituent of the amorphous or polycrystalline phases of Nb<sub>2</sub>O<sub>5</sub> [6]. The most common crystal phases, among 15 discovered phases, are pseudo-hexagonal (TT-Nb<sub>2</sub>O<sub>5</sub>), orthorhombic (T-Nb<sub>2</sub>O<sub>5</sub>), and monoclinic (H-Nb<sub>2</sub>O<sub>5</sub>) [16]. The Nb atoms in the T-Nb<sub>2</sub>O<sub>5</sub> phase structure are commonly surrounded by six O atoms in the ab-plane. In the monoclinic phase, H-Nb<sub>2</sub>O<sub>5</sub> with octahedral unit cells are linked by the corner-shared block [17]. T-Nb<sub>2</sub>O<sub>5</sub> and H-Nb<sub>2</sub>O<sub>5</sub> are illustrated in Figure 4. T-Nb<sub>2</sub>O<sub>5</sub> and H-Nb<sub>2</sub>O<sub>5</sub> vibrational modes and their related wavenumber regions were commonly observed by other authors, as listed in Table 3.



**Figure 4:** T-Nb<sub>2</sub>O<sub>5</sub> (upper) with corner-shared octahedral. (b) H-Nb<sub>2</sub>O<sub>5</sub> (bottom) with corner-shared octahedral

**Table 3:** T-Nb<sub>2</sub>O<sub>5</sub> and H-Nb<sub>2</sub>O<sub>5</sub> molecular bending and stretching observed modes by some authors [14-17]

band wavenumber (cm <sup>-1</sup> )	Vibrational mode	Nb <sub>2</sub> O <sub>5</sub> structural phase	Ref.
204-549	Bending	H-Nb <sub>2</sub> O <sub>5</sub>	[18]
112, 122, 230, 257,	Bending	H-Nb <sub>2</sub> O <sub>5</sub>	[19]
299, 545, 622, 649, 893, 834			
307,345,394, 470, 549, 613, 627, 663,	Symmetric	H-Nb <sub>2</sub> O <sub>5</sub>	[20]
674, 760, 820, 843, 898, 993			
241, 688	Bridging bond	T-Nb <sub>2</sub> O <sub>5</sub>	[19]
192, 327, 308,465, 689,809	Bending and stretching	T-Nb <sub>2</sub> O <sub>5</sub>	[21]

Figure 5 shows the Raman spectra of the obtained thin films prepared by different Q-switched Nd:YAG pulsed laser energies. The tested samples were in the range of 0 to 1100 cm<sup>-1</sup>. Since the laser source wavenumber is (18797 cm<sup>-1</sup>) calculated from Equation 1, all the obtained results showed Raman stoke-shifting ( the frequency is inversely proportional to the wavelength by the speed of light as the proportion constant). Below 400.6 cm<sup>-1</sup>, peaks with high intensities were observed. These peaks are called the NbO<sub>6</sub> octahedral bending modes [19,21]. Around 600 cm<sup>-1</sup>, stretching modes were observed, and the ref obtained a similar range [18]. The observed bands after 1000 cm<sup>-1</sup> were assigned for the edge-shared octahedra. The band centered at 642.3 cm<sup>-1</sup> was T-Nb<sub>2</sub>O<sub>5</sub> for the film synthesized at 657 mJ. At 990.2 cm<sup>-1</sup>, H-Nb<sub>2</sub>O<sub>5</sub> intense broadened band was observed [20]. Other bands weakly appeared at about 460.1 cm<sup>-1</sup> referring to the framework vibration of oxygen metal oxide structures. A very close indication was in ref [22]. The observed broadening in Raman bands can be attributed to the phonon linewidth modes as a function of temperature, besides other parameters, including the thermal expansion and the strain caused by the lattice mismatch. These observations were similarly found in[23]. The bands below 400.6 cm<sup>-1</sup> emerged with high intensities that increased with the laser energy. That can be assigned for the compression of the material molecules. This compression caused an increase in the



intensities and a slight reduction in the linewidths. This behavior was similarly indicated by ref [18]. The observed broadening in Raman bands can be attributed to the phonon linewidth modes as a function of temperature, besides other parameters, including the thermal expansion and the strain caused by the lattice mismatch. These observations were similarly found in [23]. The bands below  $400.6\text{ cm}^{-1}$  emerged with high intensities that increased with the laser energy. That can be assigned for the compression of the material molecules. This compression caused an increase in the intensities and a slight reduction in the linewidths. This behavior was similarly indicated by ref [18].  $\text{Nb}_2\text{O}_5$  thin film prepared at 657 mJ was selected to study the substrate temperature for further investigations.

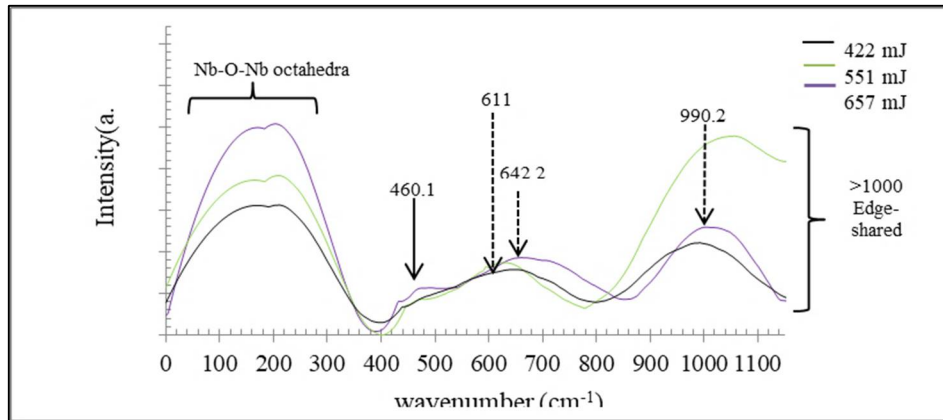


Figure 5: Raman spectra for  $\text{Nb}_2\text{O}_5$  prepared films by Nd:YAG at different pulse energies

### 3.2 Substrate Temperature Impact

The substrate temperature was elevated from  $350\text{ }^\circ\text{C}$  to  $550\text{ }^\circ\text{C}$  with an increment scale of  $100\text{ }^\circ\text{C}$ . Raman scattering for the prepared  $\text{Nb}_2\text{O}_5$  thin films at different substrate temperatures is illustrated in Figure 6. The octahedral stretched vibrational modes of prepared films were below  $100\text{ cm}^{-1}$  for  $450$  and  $550\text{ }^\circ\text{C}$ . The band that appeared at  $383.1\text{ cm}^{-1}$  was indicated for the Nb-O-Nb deformed angle. A similar assignment was found in ref [24].  $\text{Nb}_2\text{O}_5$  thin films synthesized on a substrate with a temperature of  $550\text{ }^\circ\text{C}$  were slightly observed in a higher wavenumber value. The orthorhombic (T- $\text{Nb}_2\text{O}_5$ ) asymmetric stretched modes for the films deposited on substrates with temperatures of  $350$ ,  $450$ , and  $550\text{ }^\circ\text{C}$  were observed at  $642.2$ ,  $662.7$ , and  $679.6\text{ cm}^{-1}$ , respectively [18-20]. The bands that emerged at around  $760.2\text{ cm}^{-1}$  were assigned for the monoclinic (H- $\text{Nb}_2\text{O}_5$ ). Other bands for monoclinic (H- $\text{Nb}_2\text{O}_5$ ) appeared in the region that exceeded  $900\text{ cm}^{-1}$ .

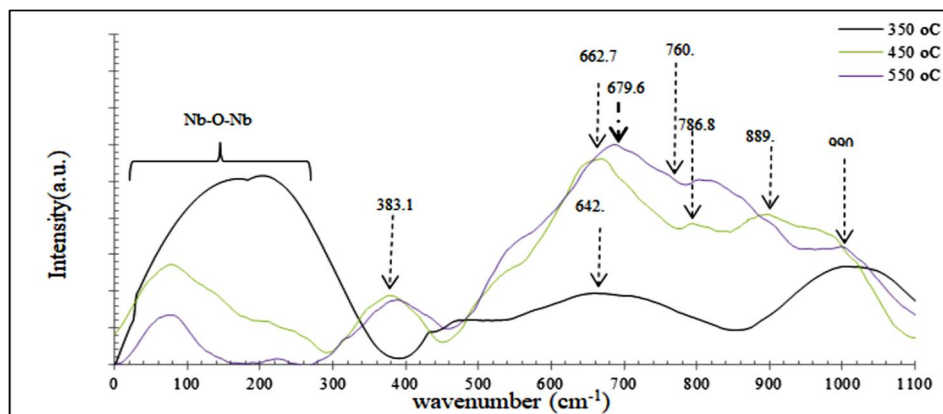


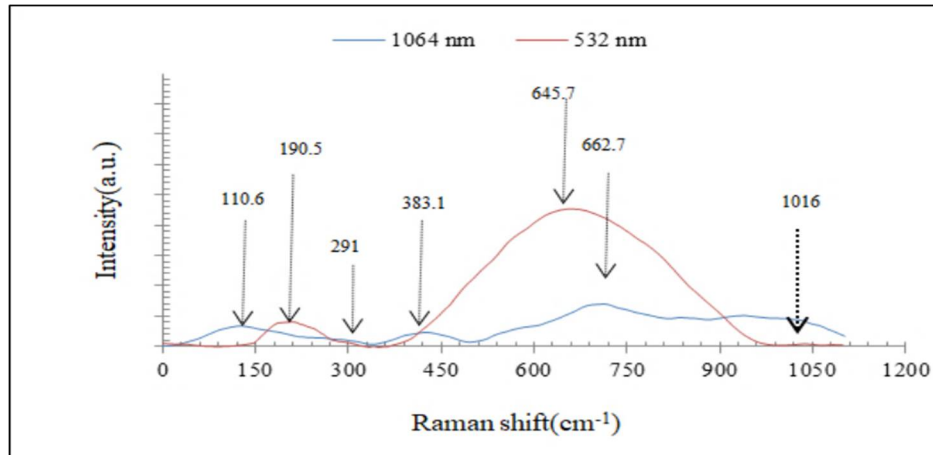
Figure 6: Raman spectra for  $\text{Nb}_2\text{O}_5$  prepared films by Nd:YAG at different substrate temperatures

The low wavenumber region showed a lower intensity of  $\text{Nb}_2\text{O}_5$  thin film prepared on a substrate with a temperature elevated to  $550\text{ }^\circ\text{C}$  than  $\text{Nb}_2\text{O}_5$  thin film prepared at  $450\text{ }^\circ\text{C}$ , indicating that the octahedral stretching bands were weak. Although the higher wavenumber region ( $> 500\text{ cm}^{-1}$ ) showed slightly higher intensities, a distortion and broadening in the observed bands were noticed that  $\text{Nb}_2\text{O}_5$  thin film prepared on a substrate with  $450\text{ }^\circ\text{C}$  showed more defined peaks. Therefore,  $\text{Nb}_2\text{O}_5$  thin film prepared at  $450\text{ }^\circ\text{C}$  was selected for the next step to investigate the wavelength impact on Raman scattering.

### 3.3 Q-Switched ND:YAG Pulsed Laser: Second Harmonic Wavelength Impact

Niobium pentoxide thin film prepared by the fundamental of Nd:YAG laser was kept for comparison. As illustrated in Figure 7, bands in the wavenumber region lower than  $400\text{ cm}^{-1}$  are normally observed in metal oxides. A bending band was weakly observed at  $291\text{ cm}^{-1}$  wavenumber region for thin films prepared by both wavelengths indicating  $\text{Nb}_2\text{O}_5$  monoclinic (H- $\text{Nb}_2\text{O}_5$ ) as confirmed by ref [19]. The bands observed at  $645.7\text{ cm}^{-1}$  were assigned for the orthorhombic structure of  $\text{Nb}_2\text{O}_5$  thin film synthesized by  $532\text{ nm}$ . The octahedra distortion results in shared-edge and corner-edge. The more intense scattering is assigned

for the edge-shared octahedra than the corner-shared octahedra. Thus, it can be estimated that the band that appeared in  $1016 \text{ cm}^{-1}$  was assigned for the shared-edge octahedra rather than the corner-shared octahedra. Broader bands were observed for the thin film synthesized by  $532 \text{ nm}$  wavelength may be attributed to smaller obtained particles with more dislocation densities. For further illustration, in  $\text{Nb}_2\text{O}_5$  thin films prepared by  $532 \text{ nm}$ , the particles were smaller than in  $\text{Nb}_2\text{O}_5$  thin films prepared by  $1064 \text{ nm}$  due to the higher energy of the shorter wavelength ( $532 \text{ nm}$ ) being absorbed by the electronic states of the target material. This leads to the easier ejection of the energetic particles exposed to the fragmentation when a collision occurs among them pre-depositing on the substrate surface. The particle sizes were  $61.6$  and  $42.8 \text{ nm}$  for  $\text{Nb}_2\text{O}_5$  thin films prepared by  $1064$  and  $532 \text{ nm}$ , respectively. As in XRD analyses, the nanoparticle dimension significantly impacts the bands that smaller particles can induce more dislocation densities within the crystal lattice planes. The molecular vibrations caused a broadening in the appearing bands' widths.



**Figure 7:** Raman spectra for  $\text{Nb}_2\text{O}_5$  prepared films by Nd:YAG laser at  $532 \text{ nm}$  wavelength in comparison with  $1064 \text{ nm}$  prepared film

In addition, the phonon confinement [25] phenomenon explains the relation between the particle size ( $\Delta X$ ) and the phonon momentum ( $\Delta P$ ) that are based Heisenberg uncertainty principle as in the following equation [26-30]:

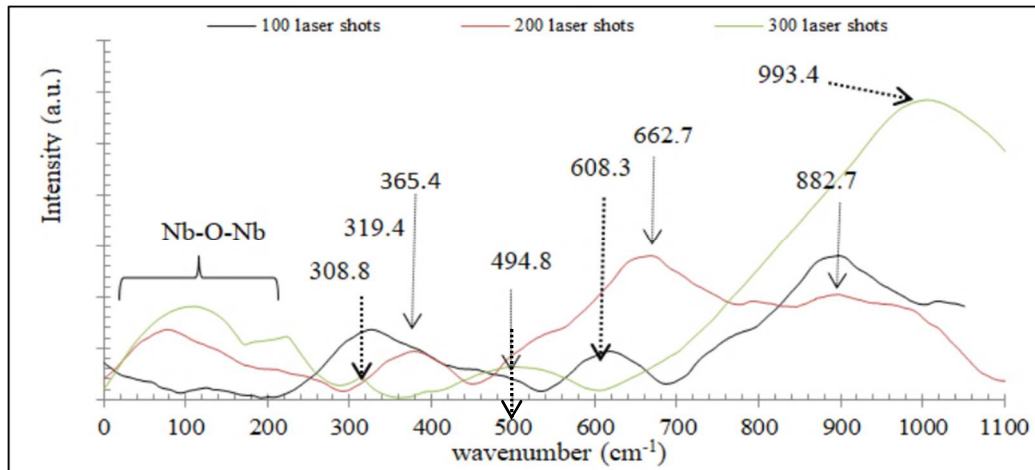
$$\Delta X \Delta P = \hbar^2/4 \quad (2)$$

Where ( $\hbar$ ) is the reduced Planck's constant. A smaller particle size generally leads to more confined phonons, hence increasing phonon momentum distribution. As the momentums should be conserved, the scattered phonons cause broadening in the observed Raman scattered bands.

The film prepared at  $532 \text{ nm}$  Raman behavior showed more intense and clear bands. As the particle size of  $\text{Nb}_2\text{O}_5$  thin film prepared by  $532 \text{ nm}$  Nd:YAG laser wavelength decreased, RMS surface roughness increased slightly. As the rough texture may induce a higher scattering phenomenon, Raman observed bands showed enhanced intensities.  $\text{Nb}_2\text{O}_5$  thin film was prepared by employing the fundamental wavelength and was still interesting to be investigated. Fixing the other parameters and changing the number of laser shots was the following step to investigate the impact of film thickness on the Raman scattering phenomenon on nanostructures.

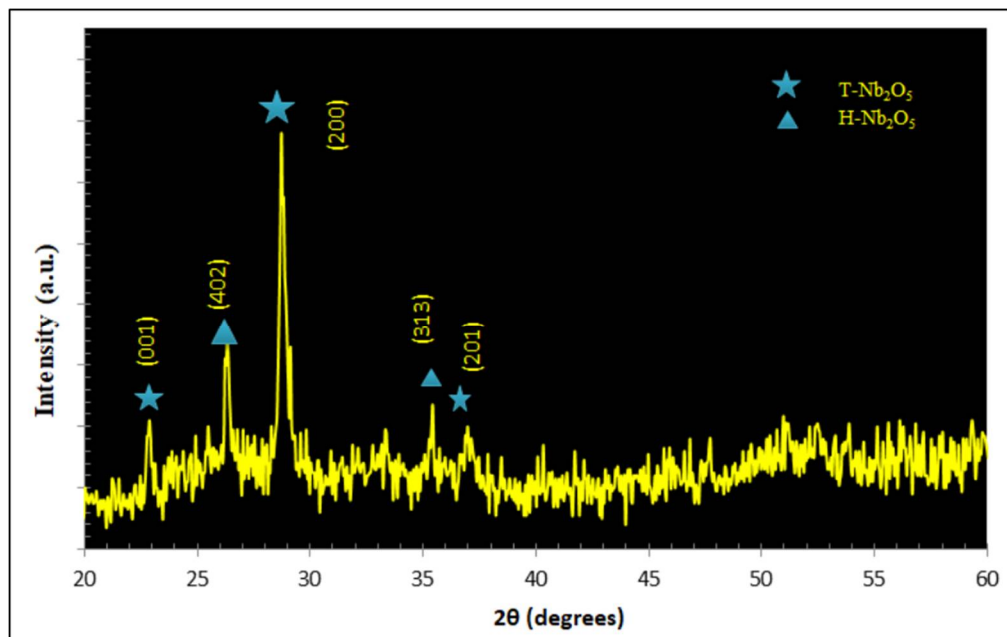
### 3.4 Number of Laser Shots Impact

Raman analyses of the obtained films are shown in Figure 8. The vibrational stretching mode with a band that emerged at  $308.8 \text{ cm}^{-1}$  for the film formed by 100 pulses was indicated for the Nb-O-Nb deformed angle. A similar band assignment was found in ref [24]. However, increasing the number of laser shots with the thin film thickness caused shifting to higher values of  $319.4$  and  $365.4 \text{ cm}^{-1}$  for thin films prepared by 200 and 300 laser shots, respectively. This can be a result of the smaller particles of  $\text{Nb}_2\text{O}_5$  thin film prepared via 200 laser shots that induced a phonon-electron interaction to the lower wavenumber region [31] as compared with the higher obtained thin film thickness prepared by 300 laser pulses that led to larger particle size and shifting to a higher wavenumber in this region. The prepared films' orthorhombic (T- $\text{Nb}_2\text{O}_5$ ) asymmetric stretched peaks by 100, 200, and 300 laser shots were observed at  $608.3$ ,  $662.7$ , and  $494.8 \text{ cm}^{-1}$ , respectively [19-21]. The bands at around  $882.7 \text{ cm}^{-1}$  were related to the monoclinic (H- $\text{Nb}_2\text{O}_5$ ) for thin film prepared by 100 and 200 laser pulses with enhanced intensity for the latter. Other bands for monoclinic (H- $\text{Nb}_2\text{O}_5$ ) were observed at  $993 \text{ cm}^{-1}$ . These results were agreed with ref. [18-20]. A higher intense shifted band for (H- $\text{Nb}_2\text{O}_5$ ) emerged from the thin film prepared by 300 laser shots assigned at  $993.4 \text{ cm}^{-1}$  and showed a well-agreement with the results obtained by the work in ref. [20]. This can result from enhanced crystallinity as the thin film thickness increases, leading to lower defects, including lower oxygen vacancies, dislocation densities, and microstrains. In addition, monoclinic (H- $\text{Nb}_2\text{O}_5$ ) is commonly known as the most thermodynamic stable form of  $\text{Nb}_2\text{O}_5$  structures [5], which may result in an enhanced compression of  $\text{Nb}_2\text{O}_5$  molecular vibrational modes.



**Figure 8:** Raman spectra for  $\text{Nb}_2\text{O}_5$  prepared films by Nd:YAG pulsed laser prepared film at 1064 nm and different number of laser pulses

To demonstrate the obtained results of Raman spectra, XRD analysis was required for that purpose, as shown in Figure 9. The  $\text{Nb}_2\text{O}_5$  thin film sample XRD analysis was selected under the fundamental wavelength of Nd:YAG pulsed laser with 657 mJ pulse energy, 350 °C heated substrate, and 200 laser shots. The obtained diffraction peaks of polycrystalline Niobium (v) oxides provided the orthorhombic (T- $\text{Nb}_2\text{O}_5$ ) and the monoclinic (H- $\text{Nb}_2\text{O}_5$ ) structures. These results were matched and well-agreed with the JCPDS cards' No. (00-030-0873) and (00-009-0372), respectively. Obviously, Raman spectra and the XRD profile of the prepared sample were well-agreed with the obtained diffraction peaks of  $\text{Nb}_2\text{O}_5$  thin film. Raman spectra, as compared with the XRD pattern, can lead to a better understanding of the exact molecular structure obtained.



**Figure 9:** XRD diffraction peak profile of  $\text{Nb}_2\text{O}_5$  sample prepared at 657 mJ energy per pulse, 350 °C, 200 laser pulses illustrating (T- $\text{Nb}_2\text{O}_5$ ) and (H- $\text{Nb}_2\text{O}_5$ )

#### 4. Conclusions

Raman spectra were observed and tested for  $\text{Nb}_2\text{O}_5$  thin films prepared on quartz substrates via pulsed laser deposition under different parameters. From each parameter, a single value was selected to be fixed for the investigation of another parameter. Prepared niobium pentoxide thin films by changing the laser pulse energy showed well-organized patterns with slightly shifted values compared to previous results. The laser pulse energy of 657 mJ was selected and fixed to investigate the substrate temperature impact. Thin films synthesized by elevating the substrate temperature from 350 to 450 and then to 550 °C were tested by Raman spectroscopy. The results showed that increasing the substrate temperature led to higher intensities with slight shifting.  $\text{Nb}_2\text{O}_5$  thin film prepared at 450 °C was selected since it showed a considerable difference from the film prepared at 350 °C and close behavior to the film prepared at 550 °C with better-defined bands.  $\text{Nb}_2\text{O}_5$  thin films prepared by Q-switched Nd:YAG pulsed laser with a second harmonic wavelength (532 nm) were also investigated. The result showed a highly intense band around 600  $\text{cm}^{-1}$  that indicated the orthorhombic (T- $\text{Nb}_2\text{O}_5$ ) structure predominance. The number of laser pulses was also

tested by the Raman scattering phenomenon to investigate the thickness impact. The results showed shifted values to higher or lower wavenumber regions due to the film's thickness, film layer arrangement, and particle size. The obtained structures were confirmed by XRD analyses.

#### Author contribution

All authors contributed equally to this work.

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#### Data availability statement

The data that support the findings of this study are available on request from the corresponding author.

#### Conflicts of interest

The authors declare that there is no conflict of interest.

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