Decomposition of Formaldehyde Using Vanadium Oxide Nanostructures as Catalysts

Safana Hatem Yahya^a, Mazin Abdulhameed Alalousi^{b,*} and Ismail K. Ibrahim (Al-Khateeb)^c ^{*a,c*}Department of Chemerty, Collage of Science, University of Anbar, Iraq ^bDepartment of Physics, Collage of Science, University of Anbar, Iraq



ARTICLE INFO

Received: 10 / 3 /2020 Accepted: 3 / 5 / 2020 Available online: 6 / 6 / 2020 DOI: 10.37652/juaps.2022.172324

Keywords:

Formaldehyde, Catalysts, Hydroxyapatite, Vanadium Oxide Nanostructure, Decomposition .

Copyright@Authors, 2020, College of Sciences, University of Anbar. This is an open-access article under the CC BY 4.0 license (http://creativecommons.org/licens es/by/4.0/).



1. INTRODUCTION

Over the recent years, the catalysts achieved a noteworthy development through many new applications. It is considered the main basis in the success and development of many new processes employed in several industrial fields, as it works to reduce waste and emissions in cars and fuel stations. Moreover, it is used in many of the most important interactions such as alkylation, pasteurization and oxidation reactions[1,2]. Nanomaterials have been used in several applications, including the medicine. Hydroxyapatite (HAP) is considered a form of apatite, which is a chemical material that similar to the acidic material in organisms in terms of chemical composition and phase. The pure hydroxyapatite is usually brittle; hence, its applications in research are limited. Several efforts have been made to improve its properties by controlling the particle size by making it within the nanoscale. Hydroxyapatite nanostructure is a biological substance used with the solid tissues of the body[3], water treatment and other applications[4].

A B S T R A C T

The speed of formaldehyde decomposition has been studied using catalysts (vanadium nanoparticles, nano vanadium oxide with nano hydroxyapatite and vanadium oxide). The catalysts have been made with three different concentrations (100, 500 and 1000) ppm and at three different temperatures (25, 50 and 75) ° C. X-ray diffraction (XRD) and transmission electron microscope (TEM) images were used to study the structural and engineering properties of the prepared catalysts, which were nanostructured materials. The increase in the concentration of the catalysts and the temperature led to increasing the chemical reactions rate. However, it decreased the activation energy, which was calculated using the Arrhenius equation. The catalyst NV₂O₅ showed a better reaction rate compared to other prepared catalysts 100.1 x 10⁻³ and 112.5 x 10⁻³) for the catalysts such as nano vanadium oxide and nano vanadium oxide with nano hydroxyapatite, respectively.

Formaldehyde is a colourless, extremely flammable gas at room temperature with a molecular formula CH_2O , which can be commercially obtained as a water solution of (20-50%) that is known as formalin. The formaldehyde oxidizes in the air under the light in carbon dioxide and it also reacts very quickly to hydroxyl to produce formic acid according to environmental conditions[5].

Nano-vanadium oxide has attracted considerable attention due to its chemical and physical properties and its great potential in the application of chemical catalyses such as electromechanical devices, sensors, electrochemistry, and photocatalytic activities. Vanadium oxide (V_2O_5) is one of the most stable compounds of vanadium oxides because its crystal structure consists of two-dimensional layers. Nano vanadium oxide can be used to convert energy such as chemical energy (fuel cells) and solar energy (photovoltaics) as well as thermal energy (thermal energy generation)[6,7]. It also showed excellent results when mixed with the molybdenum to improve the performance of negative lithium-ion batteries[8]. Many studies have been conducted to prepare catalysts via several

^{*}Corresponding author at: Department of Physics, College of Science, University of Anbar, Iraq. Tel.: þ964 7710350546; ORCID: orcid.org/0000-0002-3194-2143, E-mail address: mazin alalousi@uoanbar.edu.iq

P- ISSN 1991-8941 E-ISSN 2706-6703 2020,14 (1):50-57

methods and through using theirs in different applications. Danilevich et al.[9] studied the effect of the supporting of vanadia by (SiO₂, Al₂O₃, ZrO₂, and TiO₂) by fertilization method on the oxidation of formaldehyde to formic acid and characterized the catalyst using X-ray diffraction (XRD), X-ray spectroscopy (XPS), Raman spectroscopy, UV-Vis spectroscopy and temperature-programmed reduction (TPR). They reported that the activity of formaldehyde oxidation to formic acid depends on the vanadia structure. They have concluded that TiO₂ is the most suitable support for the formation of monolayer vanadium, which is the most effective in oxidizing formaldehyde to formic acid at 120°C. Kaichev et al.[10] used the active compounds of the supported vanadium as an aid to methanol oxidation, the structural and the catalytic properties of the supported catalyst (vanadium oxide) with different oxides such as SiO₂, γ -Al₂O₃, ZrO₂, and TiO₂ were examined at temperatures ranging between (200-100)°C. They concluded that the nature of the support determines the shape of the vanadium structure. The addition of SiO₂ and γ -Al2O₃ led to the formation of the best crystals of vanadium oxide. It also demonstrated that the vanadium oxide crystals are less active in the selective oxidation of methanol, and the polymeric forms are more active than monomer. Dwivedi et al. [11] examined the vanadium oxide loaded on alumina properties as a catalyst 2-Chlorotoluen(2-CLT) to oxidation of to 2hlorobenzonitrile (2-CLBN). They concluded that the maximum productivity of (2-CLBN) reaches 76% at a temperature of 425°C, and that the X-ray spectroscopy of the pure and consuming catalyst shows that the catalyst has decreased during the oxidation process.

2. EXPERIMENTAL METHOD

2.1. Preparation of a Hydroxyapatite Nanoparticle (NHAP)

According to Orlovskii et al. [12], nano hydroxyapatite was prepared by adding calcium nitrate tetrahydrate (Ca(NO₃)₂.4H₂O) solution 0.65 M in drops to ammonium dihydrogen phosphate (NH₄H₂PO₄) 0.5M with continuous stirring at 80 °C. The pH value was kept within 10 during the preparation. When adding ammonia at a concentration of 25%, the resulting precipitate is collected, filtered, washed with hot distilled water, and dried at 80°C for 24 hours. Then, the precipitate is calcined at 400°C for four hours under normal atmospheric pressure.

2.2. Preparation of Nano Vanadium Oxide

Vanadium oxide nanostructure was prepared according to Nalini and Babu [13,14], by heating ammonium Meta Vanadate solution 0.01M while stirring. Then the nitric acid (HNO₃) was slowly added with stirring (stirred for an hour and keep the value of the PH within the limits of (2 - 3). A precipitate is formed in red color, which is filtered and dried at 100°C for 24 hours.

2.3. Preparation of Mix (NV2O5 and NHAP)

Two grams of NHAP were dissolved in 50 ml of NV_2O_5 solution with continuous stirring at 60 oC for half an hour, a light yellow precipitate is formed that collects the precipitate by filtering, dried at 80 °C for 24 hours and calcification for 4 hours at 400 °C.

3. RESULTS AND DISCUSSION

3.1. Structural Properties

The structural properties of the prepared materials were studied by analysing X-ray diffraction performed with the SHIMADZU-6000 (X-ray powder Diffraction). The crystalline size was calculated using scherrer's equation[15];

$$D = \frac{k\lambda}{\beta \, Cos\theta} \, \dots \dots \dots \dots (1)$$

where λ is the wavelength of x-ray, β is half at width full maximum, and k shape constant which is about 0.9.

Fig.1. represents the X-ray diffraction patterns of the prepared NV₂O₅ powder, the peaks of NV₂O₅ are located at $2\theta = 25.04^{\circ}$ and 27.73° in the orientation (001) and (120), respectively, as well as in the phase of (γ V₂O₅) at $2\theta = 30.759^{\circ}$ at (210) of an orientation with a crystalline size of approximately (27.5 and 4.8) nm as shown in table 1. This corresponds to the cards numbered (98 - 008 -0594), (00 - 053 - 0538) respectively, the NV₂O₅ in both phases possesses an orthorhombic crystal structure is found. V₂O₅ accounted for approximately 22% of the amount of powder produced from the reaction, in addition to the presence of the H₃O₉V₃ phase which has the highest peak and the H_xV₂O₅ phase.



Fig.1 : X-ray diffraction pattern of the prepared NV₂O₅ powder.

The addition of vanadium oxide nanoparticle to nano-hydroxyapatite only led to 0.3% of the correlation in the reaction product represented by the appearance of the phase (Ca₅ (VO₄) OH) at the angle ($2\theta = 22.185^{\circ}$) and direction (111). The apatite ratio was estimated at about 72% of the reaction result, and additional phases of (Ca₅(PO₄)OH) and (Ca₃(PO₄).XH₂O) are observed As it is evident in Fig. 2 and table. 2.



Fig.2: X-ray diffraction pattern of the mixture of vanadium oxide and prepared nano-hydroxyapatite.

3.2. Morphological Properties

The TEM images of the NV₂O₅ compound showed that there are cluster groups of particles with average size of 27 nm, as shown in Fig. 3.B, as well as the presence of plates of irregular shapes whose lengths range about 1.5 μ m and a width of about of 670 nm as shown in Fig. 3.C. The apparent difference in the shapes of the prepared particles is a result of the phases formed in the reaction output, and this is confirmed by the difference in the observed peaks of the resulting phases in the X-ray diffraction model shown in Fig.1.



Fig.3: TEM images of vanadium oxide nanoparticle and the associated phases during the preparation.

Fig.4 shows the TEM images of the mixture of (NV2O5 and NHAP), as it shows the control of the petite particles that appear in the form of rods whose length ranges between 40 nm and 100 nm with diameters ranging between 25 nm and 75 nm, in addition to bars with a length of 0.7 μ m and a diameter of about 75 nm, and cubic particles of average size of 10 nm.



Fig.4: TEM images of NV2O5 and NHAP nanoparticles and their associated phases during the preparation.

3.3. Kinetics of Reaction

The interaction speed varies according to the type of interaction and the number of molecules involved in it when the temperature is fixed. For the purpose of distinguishing between these reactions, the term reaction order has been used, which can be defined as the sum of the exponents to which the concentrations of the reactants are raised in the speed equation. Therefore, the law of reaction velocity depends on the reaction order [16]. In first-order reactions, the reaction velocity can be calculated using Eq. 2

$$r = k [C] \dots \dots \dots (2)$$

where r is the reaction velocity, k is the reaction velocity constant, and [C] is the concentration. The reaction of all the prepared catalysts with formaldehyde is of the first order under all reaction conditions in terms of temperatures and the used concentrations as shown in Fig.s (5, 6 and 7).



Fig.5: The relationship between (ln con.) and time using the catalyst (NV₂O₅) under the influence of temperatures (25, 50, 75) °C.



Fig.6 :The relationship between (ln con.) and time using the catalyst (V_2O_5) under the influence of temperatures (25, 50, 75) °C

3.3.1. The Catalytic Agent (vanadium nanoparticle) (NV2O5)

The catalyst (NV₂O₅) was added in concentrations of (100, 500, 1000) ppm to formaldehyde solution at temperatures (25, 50, 75)°C. The reaction rate increases with increasing the temperature and concentration, where the highest reaction speed rate was (113.67 \times 10⁻³) mg /L.min at the concentration of 1000 ppm and a temperature of 75 ° C.



Fig.7: The relationship between (ln con.) and time using the catalyst (NV2O5 and NHAP) under the influence of temperatures (25, 50, 75) °C.

3.3.2. The Vanadium Oxide Catalyst (V2O5)

The catalyst (V₂O₅) was added in concentrations of (100, 500, 1000) ppm to formaldehyde solution at temperatures (25, 50, 75)°C. The reaction rate increases with increasing the temperature and concentration, where the highest rate of reaction speed was (100.1 × 10⁻³) mg / L.min at the concentration of 1000 ppm and a temperature of 75 °C. Table.3 shows the values of the reaction rate of both NV₂O₅ and V₂O₅ with formaldehyde according to the concentration and temperatures.

3.3.3.The Catalyst of The Vanadium Oxide Mixture Nanoparticle with Nanohydroxyapite (NV₂O₅ and NHAP).

The catalyst (NV₂O₅ and NHAP) was added in concentrations (100, 500, and 1000) ppm to formaldehyde solution at temperatures (25, 50, and 75)°C. The reaction rate increases with increasing the temperature and concentration, where the highest rate of reaction speed was (112.55×10^{-3}) mg / L.min at the concentration of 1000 ppm and a temperature of 75 °C. Table 4. shows the values of the reaction speed rate of (NV2O5 and NHAP) with formaldehyde according to the concentrations and temperatures. Increasing the concentration of NV₂O₅ and NHAP, V₂O₅, and NV₂O₅ resulted in a noticeable increase in the reaction speed compared without their presence, which is due to a decrease in the activation energy. Both catalyst concentration and temperature are related to the increase of the reaction speed due to moving the molecules faster and increasing the effective collisions [17,18]. NV₂O₅ demonstrated higher efficacy as a catalyst compared to the examined catalyst.

3.3.4. Activation Energy

Activation energy E_a is a measure of how effective additional energy is in a reaction to accelerate the reaction kinetics, representing it using the Arrhenius equation[19]:

$$\mathbf{K} = \mathbf{A} \ e^{\frac{-Ea}{RT}} \dots \dots (2)$$

where R represents the general constant of gases with value (R = 8.314 J/mol K), K represents the reaction speed constant, A is the Aarhus constant, and T is the temperature.

3.3.5.Nano vanadium oxide (NV2O5)

Fig.8 shows the activation energy behaviour of the $(NV_2O_5, V_2O_5, NV_2O_5$ and NHAP) and formaldehyde solution reaction at different temperatures and concentrations. The activation energy is decreased for the reaction with increasing the catalyst concentration. Table. 5 shows the values of the activation energy using the prepared catalysts. Catalysts $(NV_2O_5, V_2O_5, NV_2O_5 \text{ and } NHAP)$ for the different concentrations used in this research. The activation energy of the reactions decreased

286.18 290.00

 V_2O_5

418.19 4 311

> 0.1562 0.2077

30.72

30.76

× 6

40.71

40.705 44.734

 ${\rm H}_3{\rm O}_9{\rm V}_3$ $H_3O_9V_3$

0.2455

44.782

H₃O₉V₃

1043.79

0.1794

7

ć

65.331

65.28

10

with increasing the concentration of the catalyst compared with the interaction without the catalysts, as the principal work of catalysts is to increase the reaction speed due to a decrease in the activation energy[20,21].



Т	Table 1: X-ray diffraction parameters of the prepared NV2O5 powder.											
	Card No.	98-015-9389	00-045-0429	98-015-9389	98-015-9389	00-053-0538	00-053-0538	98-008-0594	98-015-9389	98-015-9389	98-015-9389	
	Crys. system	Monoclinic	Orthorhombic	Monoclinic	Monoclinic	Orthorhombic	Orthorhombic	Orthorhombic	Monoclinic	Monoclinic	Monoclinic	
	Compound name	Hydrogen Trivanadate Hydrate	Hydrogen vanadium bronze	Hydrogen Trivanadate Hydrate	Hydrogen Trivanadate Hydrate	Vanadium Oxide	Vanadium Oxide	Vanadium Oxide - Gamma	Hydrogen Trivanadate Hydrate	Hydrogen Trivanadate Hydrate	Hydrogen Trivanadate Hydrate	

 $H_3O_9V_3$ $H_x V_2 O_5$

369.68

0.2156

 $0 \ 0 \ 1$

11.318 15.362

244.89

0.2306

200

2

formula Chem.

Crys. Size(Å)

FWHM

hkl

20

St.

Exp.20 11.259 15.398

No.

 $H_3O_9V_3$

879.67

0.2398

 $1 \ 0 \ 0$

17.844

17.759

ŝ

 $H_3O_9V_3$

246.84 275.39

0.2504

 $11\overline{1}$

22.702 24.993 .758

22.657 25.049 27.733

4 v

 V_2O_5 V_2O_5

0.2216

001

0.2185

 $1\,2\,0$ 2 1 0 $0.2\overline{3}$ $1 \ 3 \ 2$

27.

Fig.8: The relationship between inverted absolute temperature and Ln K using

P- ISSN 1991-8941 E-ISSN 2706-6703 2020,14 (1):50 -57

Table 2: X-ray diffraction parameters of the mixture of

Table 3: Average reaction speed using catalyst (NV_2O_5) and catalyst (V_2O_5)

Reaction rate										
Temp.	рр	m 0	ppm 100		ppm 500		ppm 1000			
	NV ₂ O ₅	V2O5	NV ₂ O ₅	V2O5	NV205	V2O5	NV ₂ O ₅	V2O5		
25 °C	48.19	30.69	48.01	31.90	54.12	35.68	64.04	42.28		
50 °C	63.31	34.41	72.50	48.70	85.38	59.84	89.06	81.57		
75°C	86.27	43.41	84.80	54.73	107.53	73.77	113.76	100.01		

Table.4 : The reaction rate using the catalyst (NV2O5 and

NHAP)										
Reaction rate										
Temp. ppm 0 ppm 100 ppm 500 ppm 1000										
25 °C	34.63	36.26	38.78	46.34						
50 °C	38.99	45.99	57.80	64.73						
75°C	67.77	79.07	84.76	112.55						

Table.5 :The activation energy of the reaction using the catalysts (NV₂O₅, V₂O₅, NV₂O₅ and NHAP)

Con.	Activation energy							
(ppm)	NV ₂ O ₅	V_2O_5	NV ₂ O ₅ and NHAP					
0	7.587	5.717	9.404					
100	7.295	5.591	9.399					
500	7.117	3.935	8.406					
1000	6.241	3.216	6.893					

4.CONCLUSION

The reactions of the catalysts (NV₂O₅, V₂O₅, NV₂O₅, and NHAP) for the decomposition of formaldehyde are first-order reactions. The reaction speed and activation energy depend on both the reaction temperature and the catalyst concentration as a function of both temperature and concentration. The reaction velocity is directly proportional while the activation energy decreases accordingly. The decrease in the particle size of the catalysts resulted in an improvement in the speed of formaldehyde decomposition, especially when NV₂O₅ was used as a single catalyst.

REFERENCES

- Khan S B.,Rahman.M.M., Marwani H M., Asiri .A. M., and Alamry K A., 2013, "An assessment of zinc oxide nanosheets as a selective adsorbent for cadmium," *Nanoscale Res. Lett.*, vol. 8, no. 1, p. 377.
- [2] Joshi.S S., and Ranade V V, 2016, "Industrial catalytic processes for fine and specialty chemicals" Elsevier.
- [3] Pepla E., Besharat L K., Palaia G., Tenore G., and Migliau G.,2014, "Nano-hydroxyapatite and its

vanadium oxide and prepared nano-hydroxyapatite.												
Card No.	00-055-0592	00-054-0770	00-009-0432	00-055-0592	00-055-0592	00-055-0592	00-018-0303	00-055-0592	00-055-0592	00-055-0592	00-055-0592	00-009-0432
Crys. system	Hexagonal	Hexagonal	Hexagonal	Hexagonal	Hexagonal	Hexagonal	Un kwon	Hexagonal	Hexagonal	Hexagonal	Hexagonal	Hexagonal
Compound name	Apatite	Calcium Vanadium Oxide Hydroxide	Hydroxylapatite, syn	Apatite	Apatite	Apatite	Calcium Phosphate Hydrate	Apatite	Apatite	Apatite	Apatite	Hydroxylapatite, syn
Chem. formula	(Ca)10 (PO4)6 (OH)2	Ca5 (VO4)30H	Ca ₅ (PO ₄) ₃ (OH)	(Ca)10 (PO4)6 (OH)2	(Ca)10 (PO4)6 (OH)2	(Ca)10 (PO4)6 (OH)2	Ca3 (PO4)2 ·xH2O	(Ca)10 (PO4)6 (OH)2	(Ca)10 (PO4)6 (OH)2	(Ca)10 (PO4)6 (OH)2	(Ca)10 (PO4)6 (OH)2	Ca ₅ (PO ₄) ₃ (OH)
Cryst. Size(Å)	879.19	28440.30	168.14	890.59	134.46	150.69	29181.66	67.49	127.55	128.96	134.12	32799.95
FWHM	1.193	1.085	0.449	0.268	0.554	0.502	0.353	0.947	0.607	0.607	0.456	0.391
hkl	101	111	002	1 0 2	211	300	I	310	222	213	$0\ 0\ 4$	510
St. 20	16.842	22.159	25.879	28.126	31.773	32.902	33.929	39.818	46.711	49.468	53.19	63.445
Ex. 20	16.788	22.159	25.796	28.068	31.676	32.896	33.951	39.759	46.693	49.447	53.12	63.376
No.	1	2	3	4	5	9	7	8	9	10	11	12

applications in preventive, restorative and regenerative dentistry: a review of literature," *Ann. Stomatol. (Roma).*, vol. 5, no. 3, p. 108.

- [4] Choi S., and Jeong Y.,2008, "The removal of heavy metals in aqueous solution by hydroxyapatite/cellulose composite," *Fibers Polym.*, vol. 9, no. 3, pp. 267–270.
- [5] Organization W H.,2010, "WHO guidelines for indoor air quality: selected pollutants," .
- [6] Minsu L., Su.B., Tang Y., Jiang X., and Yu.A., 2017, "Recent advances in nanostructured vanadium oxides and composites for energy conversion," *Adv. Energy Mater.*, vol. 7, no. 23, p. 1700885.
- [7] Waldir A. Jr., Cauê R., Edson R L., and Valmor R. M.,2009, "Vanadium pentoxide nanostructures: an effective control of morphology and crystal structure in hydrothermal conditions," *Cryst. Growth Des.*, vol. 9, no. 8, pp. 3626–3631.
- [8] Bauer D., Ashton T E., Brett D J., Shearing P R., Matsumi N., and J A D.,2019, "Mixed molybdenum and vanadium oxide nanoparticles with excellent high-power performance as Li-ion battery negative electrodes.," *Electrochim. Acta*, vol. 322, p. 134695.
- [9] Danilevich E V., Popova G Y, Andrushkevich T V, Kaichev V V, Danilova I G, Chesalov Y A, Rogov V A, VI, Bukhtiyarov, and VN, Parmon, "Selective oxidation of formaldehyde to formic acid over supported vanadia catalysts," *Appl. Catal. A Gen.*, vol. 475, pp. 98–108, 2014.
- [10] Kaichev V V, Popova G Y., Chesalov Y A., Saraev T V., Andrushkevich.A.A., and Bukhtiyarov V. I.,2016, "Active component of supported vanadium catalysts in the selective oxidation of methanol," *Kinet. Catal.*, vol. 57, no. 1, pp. 82–94.
- [11] Dwivedi R., Sharma P., Sisodiya A., and Batra M S., 2017, "A DFT-assisted mechanism for evolution of the ammoxidation of 2-chlorotoluene (2-CLT) to 2chlorobenzonitrile (2-CLBN) over alumina-supported V2O5 catalyst prepared by a solution combustion method," J. Catal., vol. 345, pp. 245–257.
- [12] Orlovskii V P., Komlev V S., and Barinov S M., 2002, "Hydroxyapatite and hydroxyapatite-based ceramics," *Inorg. Mater.*, vol. 38, no. 10, pp. 973–84.
- [13] Usharani S., and Rajendran V.,2018, "Size Controlled Synthesis and Characterization of V2O5/Al2O3

Nanocomposites," *Colloid Interface Sci. Commun.*, vol. 24, pp. 7–12.

- [14] Nalin S., Selvakumar B., and Periasamy P.,2017, "Simple Synthesis and Characterization of V2O5 Nanoparticles by Microwave Assisted Wet Chemical Method," *Int. J. Eng. Manuf. Sci.*, vol. 7, no. 2, pp. 411–417.
- [15] Muniz.F T L., Miranda M A R., Morilla Dos C. Santos., and Sasaki J M.,2016, "The Scherrer equation and the dynamical theory of X-ray diffraction," *Acta Crystallogr. Sect. A Found. Adv.*, vol. 72, no. 3, pp. 385–390.
- [16] Schmitz G., and Lente G.,2020, "Fundamental concepts in chemical kinetics," *ChemTexts*, vol. 6, no. 1, p. 1.
- [17] Kusumaningtyas.R D., Ratrianti N, Purnamasar I., and Budiman A.,2017, "Kinetics study of Jatropha oil esterification with ethanol in the presence of tin (II) chloride catalyst for biodiesel production," in *AIP Conference Proceedings*, p. 030086.
- [18] Kaur R., Machiraju R., and Nigam K. D. P., 2008, "Kinetics studies of ketazine formation: Effect of temperature and catalyst concentration," *Can. J. Chem. Eng.*, vol. 86, no. 1, pp. 99–104.
- [19] Zeke A Piskulich.,Oluwaseun O Mesele., and Ward H. Thompson.,2019, "Activation Energies and Beyond," *J. Phys. Chem. A*, vol. 123, no. 33, pp. 7185–7194.
- [20] Kulczycki A., and Kajdas C.,2017, "A New Attempt to Better Understand Arrehnius Equation and its Activation Energy," *Tribol. Eng.*, p. 47.
- [21] Kajdas C., Kulczyck A., Kurzydłowski K J., and Molina G. J.,2010, "Activation energy (Ea) of tribochemical and heterogeneous catalytic reactions" *Mater. Sci.*, vol. 28, no. 2, pp. 523–533.

تحلل الفورمالديهايد باستخدام العوامل المساعدة لتراكيب النانوية لأوكسيد الفاناديوم سفانه حاتم يحى¹ و مازن عبد الحميد الآلوسي²* و اسماعيل خليل الخطيب¹ ¹ جامعة الانبار, كلية العلوم, قسم الكيمياء, العراق ² جامعة الانبار, كلية العلوم, قسم الفيزياء, العراق

الخلاصة:

تمت دراسة سرعة تحلل الفورمالديهايد باستخدام عوامل المساعدة (جسيمات ثاني أوكسيد الفاناديوم نانوية (NV₂O₅)، وأوكسيد نانو الفاناديوم مع نانو هيدروكسي أباتيت أكسيد الفاناديوم . تم صنع العوامل لمساعدة بثلاثة تراكيز مختلفة (100 و 500 و 1000) ppm ، وفي ثلاث درجات حرارة مختلفة (25 ، 50 ، 75) درجة مئوية. تم استخدام حيود الأشعة السينية (XRD) وصور المجهر الإلكتروني النافذ (TEM) من أجل دراسة الخصائص التركيبية والهندسية للمحفزات المحضرة، والتي تبين انها مواد ذات بنية نانوية. أدت الزيادة في تركيز المحفزات ودرجة الحرارة إلى زيادة معدل سرعة التفاعلات الكيميائية. ومع ذلك، فقد خفضت طاقة التنشيط، والتي تبين انها مواد ذات بنية نانوية. أدت الزيادة في تركيز المحفزات ودرجة الحرارة إلى زيادة معدل سرعة التفاعلات الكيميائية. ومع ذلك، فقد خفضت طاقة التنشيط، والتي تم حسابها باستخدام معادلة معادلة المحضرة الفرالية المحفزات ودرجة الحرارة إلى زيادة معدل سرعة التفاعلات الكيميائية. ومع ذلك، فقد خفضت

الكلمات المفتاحية: فورمالدهايد ، العوامل المساعدة ، هيدروكسيباتيت ، أكسيد أكسيد الفاناديوم النانوي، التحلل.