Formulation and Evaluation of Rosuvastatin Calcium Polymeric Nanoparticles-Loaded Transdermal Patch

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ABSTRACT

Background: Transdermal drug delivery systems (TDDS) have been rapidly developed as a promising alternative to the oral delivery systems to provide controlled drug delivery and avoid the first-pass metabolism of drugs. Recently, various nanocarriers such as liposome and lipid nanoparticles have been used to enhance dermal and transdermal penetration of drugs. The aim of this study is to formulate and evaluate a polymeric nanoparticle (PNPs)-loaded transdermal patch of the antihyperlipidemic drug rosuvastatin.

Materials and Methods: Rosuvastatin PNPs were prepared by nanoprecipitation method, and evaluated for particle size, zeta-potential and polydispersity index. PNPs-loaded patch and PNPs-free patch (control) of rosuvastatin were prepared by solvent casting method using hydroxyl polymethyl cellulose K15 (HPMC K 15) as film-forming polymer and polyethylene glycol 200 (PEG 200) as a plasticizer and evaluated for physical appearance, thickness, folding endurance, surface pH, *in-vitro* release and *ex-vivo* permeability.

Results: The particle size, zeta-potential, and polydispersity index of rosuvastatin-loaded PNPs were 68.69 nm, - 7.5 mV, and 0.294, respectively. The prepared transdermal films showed acceptable appearance, thickness, and folding endurance as well as surface pH values. *In vitro* release study showed 65% and 82% cumulative release after 24 hrs for the polymeric nanoparticle-loaded patch and control patch, respectively. However. *ex vivo* permeation results showed that a significantly higher amount of rosuvastatin permeated via rat skin from the PNPs-loaded patch in comparison to the control patch (P-value < 0.05).

Conclusion: Rosuvastatin PNPs-loaded transdermal patch was successfully prepared and revealed promising releasing and permeation properties comparing to control patch.

Keywords: Polymeric nanoparticles, rosuvastatin, Eudragit L100, transdermal drug delivery, nanoprecipitation.

الخلفية: تم تطوير أنظمة توصيل الأدوية عبر الجلد (TDDS) بسرعة كبديل واعد لأنظمة توصيل الأدوية عن طريق الفم لتوفير توصيل مسيطر عليه للأدوية وتجنب التمثيل الغذائي التمريري الأول للعقاقير. في الأونة الأخيرة ، تم استخدام ناقلات نانوية مختلفة مثل الجسيمات النانوية الدهنية لتعزيز اختراق الأدوية للجلد. الهدف من هذه الدراسة هو صياغة وتقييم رقعة عبر الجلد محملة بالجسيمات النانوية البوليمرية (PNPs) لعقار روزوفاستاتين المضاد لفرط دهون الدم.

المواد وطرق العمل: تم تحضير PNPs للروزوفاستاتين بطريقة الترسيب النانوي ، وتم تقييمها لحجم الجسيمات ، وجهد زيتا ، ومؤشر التشتت المتعدد. تم تحضير رقعة محملة بـ PNPs والرقعة الخالية من PNPs (للمقارنة) من الروزوفاستاتين بطريقة الصب باستخدام هيدروكسيل بولي ميثيل السليلوز (HPMC K 15) كبوليمر مكون للفيلم وبولي إيثيلين جلايكول 200 (PEG 200) كمادة تضيف مرونة للصيغ وتقبيمها من الناحية الفيزيائية، المظهر ، السماكة ، التحمل القابل للطي ، الأس الهيدروجيني السطحي ، التحرر المختبري والنفاذية خارج الجسم الحي. النتائج: كان حجم الجسيمات ، وجهد زيتا ، ومؤشر التشتت المتعدد لـ PNPs المحملة بالروز وفاستاتين 68.69 نانومتر ، - 7.5 مللي فولت ، و 0.294، على التوالي. أظهرت الأغشية عبر الجلد المحضرة مظهر وسماكة وتحمل مقبول بالإضافة إلى قيم pH السطحية مقبولة. أظهرت دراسة التحرر المختبري إطلاقًا تراكميًا بنسبة 65% و 28% بعد 24 ساعة للرقعة البوليمرية المحملة بالجسيمات النانوية ورقعة المقارنة، على التوالي. أظهرت نتائج التخلل خارج الجسم الحي أن كمية أعلى بكثير من الروز وفاستاتين تخللت عبر جلد الجرذان من الرقعة المحملة بـ PNPs مقارنةً بالرقعة الخالية من PNPs (0.05) على عربي.

الخلاصة: تم تحضير الرقعة عبر الجلد المحمّلة بالروزوفاستاتين PNPs بنجاح وكشفت عن خصائص تحرر مختبري ونفاذية واعدة مقارنة بالرقعة الخالية من PNPs.

الكلمات المفتاحية: الجسيمات النانوية البوليمرية ، روزوفاستاتين ، أيدراجيت ال100 ، توصيل الأدوية عبر الجلد ، الترسيب النانوي.

INTRODUCTION

yslipidemia or hyperlipidemia is a condition associated with the elevation of total cholesterol; low-density lipoprotein (LDL) cholesterol or triglyceride and low high-density lipoprotein (HDL) cholesterol or a combination of these abnormalities^[1]. Stain is a group of antihyperlipidemic drugs that is effective in lowering cholesterol levels. Rosuvastatin is a fully synthetic new generation of HMG CoA reductase inhibitors^[2,3], its chemical structure is shown in figure 1. It acts by reversible blocking of HMG CoA reductase which is the rate-limiting step in cholesterol synthesis pathway^[4]. the Rosuvastatin is characterized by poor bioavailability with only 20% bioavailable after oral intake due to the first-pass effect by the liver^[2]. Recently, researchers have focused to afford alternative means to oral drug delivery. Transdermal drug delivery offers a non-invasive alternative way for drug administration, bypassing the firstpass effect of gastrointestinal tract and sustained drug release provide for extended periods of time which makes the TDDS possesses superior advantages over other routes of drug delivery^[5]. In this context, rosuvastatin could be a good candidate for the transdermal drug delivery

system (TDDS). However, the main barrier for drug penetration through the skin is the stratum corneum layer of the skin^[6]. To overcome this limitation of the TDDS, several physical and chemical have suggested^[7]. strategies been Recently, nanocarriers have gained a great attention in medicine^[8] and specially to tissue/transdermal drug enhance penetration for several reasons^[9]. Unlike physical strategies, nanocarriers can passively enhance skin penetration without making a change in skin structure. Therefore, nanocarriers have a superiority over the physical strategies which involves the active enhancement of skin permeation by the application of an external stimulus which may cause skin irritation [9,10] or damage $^{[11,12]}$. Polymeric nanoparticles (PNPs), size ranging from 10 nm to 1000 nm, have been widely explored in topical application due to their relatively small size. They possess many advantages over the other nanocarriers (e.g. lipidbased nanoacrriers) including: higher drug and carrier stability, enhancement of drugs payload, better control over drug release in case of sustained or controlled release of drugs^[13]. In 2020, rosuvastatin calcium was successfully formulated as a transdermal patch by S.Satya et $al^{[14]}$. However, the possibility of formulating rosuvastatin as polymeric nanoparticles for transdermal delivery has not yet been discussed in the scientific research.

This study aims to prepare rosuvastatin Eudragit L100 PNPs-loaded transdermal patch. To achieve this aim rosuvastatin Eudragit L100 PNPs were prepared and loaded into transdermal film. Finally, drug release profile and *ex vivo* enhancement of transdermal rosuvastatin permeation were investigated.



Figure 1: The chemical structure of rosuvastatin^[3].

MATERIALS AND METHODS

Materials

Rosuvastatin calcium powder was obtained from the Awa Medica factory. Erbil, Iraq. Eudragit L100 and poloxamer 188 were purchased from Hangzhou Hyper Chemicals, China. N.N-Dimethylformamide (DMF) was purchased from Sigma Aldrich, the U.S.A, and absolute ethanol was from Scharlab S.L., Spain. HPMC K15 was from Alpha Chemika, India and PEG 200 was from Riedel-de Haën, Germany. All other ingredients used were of analytical grade.

Methods

Determination of the melting point

The melting point of rosuvastatin was determined by the open capillary method^[15]. The capillary tube was sealed from one side, dipped in rosuvastatin powder several times, with gentle tapping to get the powder down the tube. Thereafter, it was inserted into the melting

point apparatus and a temperature being increased gradually. The temperature at which the powder was converted to liquid was considered as the melting point.

Rosuvastatin calcium calibration curve

The calibration curve of rosuvastatin calcium was constructed in phosphate saline buffer (PBS), pH 7.4. The absorbance of solutions with different rosuvastatin calcium concentrations (0.5, 1, 2, 4, 6, 8, 10, 12, 14, and 18 µg/ml) was measured using spectrophotometer at λ_{max} (242 nm). The absorbance was then plotted as a function of rosuvastatin calcium concentration to establish a calibration curve.

Solubility determination

Solubility of rosuvastatin calcium in PBS was determined. An excess amount of rosuvastatin calcium was added to 5 ml of PBS. The resulting solution was sonicated for 15 minutes to assist in the solubilization of rosuvastatin calcium. After that, the solution was agitated in a shaking water bath at a temperature

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maintained at 37°C for 24 hrs to achieve equilibrium. The resultant solution was centrifuged at 4000 rpm for 15 minutes. The supernatant was taken, diluted suitably with PBS and the dissolved amount of the drug was determined by UV-visible spectrophotometer at λ max (242 nm). The experiment was performed in triplicate^[16].

Preparation of rosuvastatin calcium PNPs

Preparation of rosuvastatin calcium PNPs was performed by the nanoprecipitation method that described by Fessi *et al.*^[17]. rosuvastatin calcium 20 mg was dissolved in 1 ml DMF and Eudragit L100 60 mg was dissolved in 4 ml of ethanol. They mixed together to form the organic phase. Thereafter, the organic phase was added by slow, dropwise addition using a syringe into the aqueous phase which is 20 ml of distilled water contains (1% w/v) of poloxamer 188 as a stabilizer under magnetic stirring at 1100 rpm and the stirring was continued for 1 hr to ensure the evaporation of the organic phase.

Determination of particle size, zeta potential and polydispersity index

Particle size distribution, mean diameters, and polydispersity index were measured using the Dynamic Light scattering (DLS) technique by particle size analyzer (Brookhaven instruments, USA) at 25 °C. The measurement was performed after dilution by the addition of 3 drops of the dispersed PNPs into 20 ml 1mM KNO₃.

Preparation of rosuvastatin calcium transdermal patch

Rosuvastatin calcium PNPs-loaded transdermal patch was prepared by solvent casting/evaporation technique^[18]. The patch was prepared by adding 300 mg of HPMC K15 polymer to 11 ml of the dispersed rosuvastatin calcium Eudragit L100 PNPs and mixed by magnetic stirrer at 1100 rpm for 2 h. After that, polyethylene glycol 200 (PEG) was added as a plasticizer at a final concentration of 0.6% and mixing was continued for 1 h. The mixture was left overnight to remove air bubbles, and poured in the next day on a glass Petri dish, 9.5 cm in diameter, and dried in an oven at 40°C for 2 h. The yielded film was wrapped in aluminum foil and kept in the fridge for further In addition, a rosuvastatin studies. calcium-loaded patch (PNPs-free control) was also prepared as described above, except rosuvastatin calcium aqueous solution was used instead of rosuvastatin calcium PNPs dispersion. The aqueous solution of rosuvastatin calcium was prepared by dissolving 10 mg of rosuvastatin calcium in 11 ml distilled water and sonicated for 30 minutes at 35°C.

Evaluation of the patch

Physical appearance

The prepared patches were inspected visually for color, homogeneity, surface, and transparency^[19].

Thickness measurement

Each patch was divided into 2 cm² pieces were randomly selected from the control and PNPs-loaded patches for thickness measurement. The thickness was measured by a micrometer caliper^[20].

Folding endurance

In order to provide an idea about film flexibility, a folding endurance test was performed. A manual repetitive folding of the selected patches was performed, at the same place, until it broke. The number of times that the foldable films did not break was recorded as folding endurance value^[21]. The experiment was performed in triplicate.

Surface pH

In 10 ml distilled water, three randomly selected films from each patch (2 cm²) were added for one hr. After that pH was measured using a digital pH meter, this experiment was done in three replicates and the results were presented as mean \pm SD^[22].

In vitro release study

In vitro release study of rosuvastatin calcium from the control and PNPs-loaded patches was performed using paddle-over disk method in dissolution apparatus (USP type II)^[23]. The patches (2 cm²) were pasted on a glass slide using double-sided adhesive tape and immersed at the bottom of the vessel which contains 100 ml of PBS release medium. The temperature was 37 °C and paddle rotation was at 50 rpm. Aliquots of 4 ml were collected at intervals of 0.5, 1, 2, 3, 4, 6, 8, and 24 hrs. Thereafter, absorbance was measured using a spectrophotometer at 242 nm. The experiment was performed in triplicate.

Kinetic modeling of the drug release

The resultant release data were fitted into four mathematical models in order to determine the mechanism of drug release. Zero order model was fitted by plotting the linear relation between the cumulative percentage of the drug released at time t versus time (Q versus time). First-order kinetic model was fitted by plotting the linear relation between the log of cumulative percentage of the drug remaining after a time t versus time (log Q_0 -Q versus time), where Q_0 is the initial amount of the drug in the patch at time zero. Higuchi model was fitted by plotting the linear relation between the cumulative percentage of the drug released at time t versus the square root of time (Q versus $t^{1/2}$).

Finally, the Korsmeyer-Peppas model was performed by plotting the linear relation between the log of cumulative percentage of drug released at time t and log time (log Q versus log time). This model has an equation of (Mt/M ∞ = Ktⁿ), where Mt/M ∞ is the fraction of drug released at the time (t) and (n) is the diffusional or drug release exponent. The n value is the slope of the linear fitting and is used to identify the exact release mechanism (type of diffusion). If n value ≤ 0.45 , it describes Fickian diffusion; if n value 0.45 < n < 0.89, it describes non-Fickian transport; if n value= 0.89 then it describes case II transport and finally if n value > 0.89then it describes super case II transport^[24].

Ex vivo skin permeation study

Ex vivo skin permeation study of rosuvastatin calcium Eudragit PNPsloaded patch and rosuvastatin calciumloaded (PNPs-free control) patch was conducted using rat skin. The work was conducted with the formal approval of the Institutional Animal Care and Use Committee at the College of Veterinary Medicine, University of Mosul (Ref: UM.VET.2021.005). Male Albino rats, age (12-14 weeks) and weight (250-275 g), were obtained from the animal house of the College of Veterinary Medicine / University of Mosul. The rats were sacrificed under general anesthesia and the skin was excised by a scalpel. The hair carefully clipped was before the experiment using an electrical clipper. Thereafter, the skin was inspected for any adhering fat tissue, washed with PBS, and stored in the refrigerator to be used on the second day. The experiments were performed using dissolution apparatus (USP type II) (modified method) as shown in figure 2. A circular patch with an area of 2 cm² was cut and placed over the skin by using medical plaster as a backing membrane. The skin was fixed to a plastic tube using a rubber band and this system was fixed to paddle in such a way that the dermal layer faced and immersed in the medium. PBS 30 ml was used as a medium the experiment and was conducted at 37 °C and paddle rotation 50 rpm. An aliquot of 3 ml was withdrawn at 1, 2, 3, 4, 6, 8, 10 and 24 h, and replaced with fresh buffer as soon as possible. The samples were then filtered through a 0.45µm pore filter and the absorbance was measured by spectrophotometer at 242 nm. No dilutions of samples were needed. The experiment was done in triplicate.

Permeability parameters, including cumulative amount permeated via skin after 24 h Q24 (µg/cm²), permeation flux, enhancement factor, and permeability calculated. coefficient were The permeation flux or steady-state flux (Jss) $(\mu g/cm^2/h)$ is the slope of the linear fitting of the curve. The enhancement factor was calculated by dividing the steady-state flux of the PNPs-loaded patch by the steadystate flux of the control patch. The permeability coefficient was calculated by

dividing the steady-state flux by the concentration in the donor compartment $^{[25]}$.

Statistical analysis

When it is applicable, the results were expressed as mean \pm SD. Statistical analysis was performed using Minitab® 18 software. Data sets were tested for statistical significance using an unpaired *t*-*test*. Results were considered statistically significant if P < 0.05.



Figure 2: The modified method (dissolution apparatus II) of *ex vivo* skin permeation study.

RESULTS AND DISCUSSION

Melting point

The melting point of rosuvastatin was 155 °C, which is closely related to that reported in many previous studies references^[26,27].

Rosuvastatin calcium calibration curve

The calibration curve of rosuvastatin calcium in PBS pH 7.4 is demonstrated in

figure 3. The calibration curve showed a linear increase in absorbance with an increase in rosuvastatin calcium concentration with a high correlation coefficient (r^2 = 0.999). This result indicated the suitability of the established calibration curve for determining rosuvastatin calcium concentration in PBS over the measured concentration range.

Figure 3: Calibration curve for ROC in PBS. A linear relationship between the absorbance and ROC concentration in PBS was established, $r^2=0.999$. Values are mean \pm SD, n=3.

Solubility determination

The solubility of rosuvastatin calcium in PBS was 1.092 mg/ml. Rosuvastatin (free base) is a slightly soluble drug, its water solubility is about 18 µg/ml. Rosuvastatin is an acidic drug with a pKa value of about 4.46^[26]. its solubility and ionization degree will increase with increasing $pH^{[27]}$. This finding is in agreement with the results of other studies conducted by Rajput *et al.*^[28] Salih et al.^[29]. Another study and suggested 10 folds increase in rosuvastatin calcium solubility a pH 6.8^[30]. This direct relationship between the solubility of the rosuvastatin calcium with the рH indicating that sink condition can be achieved in PBS pH 7.4.

Particle size, zeta-potential and polydispersity index

The formation of rosuvastatin calcium-Eudragit L100 PNPs was characterized using DLS. **Figure 4** shows the particle size distribution, and zeta-potential graphs of the prepared rosuvastatin calcium PNPs. The particle size zeta-potential and polydispersity indexes were 68.69 nm, -7.5 mV, 0.294. and respectively (figure 4). These results formation suggested the of small homogenous nanoparticles (less than 100 nm). Zeta potential is important to ensure the stability of the resultant dispersion. Where negative zeta potential is expected due to the presence of the anionic polymer, result Eudragit L100, as а of the appearance of free carboxyl groups at the polymer extremities^[31]. In addition, the results showed acceptable polydispersity index value which is indicative of the uniformity of particle size distribution. These results were in full agreement with previous reports using nanoprecipitation method to prepare drug-loaded Eudragit L100 PNPs^[31-34].

Figure 4: Particle size distribution and zeta-potential graphs of the prepared rosuvastatin calcium-Eudragit L100 PNPs.

Evaluation of the prepared transdermal patches

Physical appearance

Physical evaluation of rosuvastatin calcium-loaded (control) and rosuvastatin calcium PNPs-loaded HPMC K15 patches are shown in table 1. Both control patch and PNPs-loaded patch showed homogenous, smooth. translucent appearance with good flexibility and no sign of a crack, these results were in agreement with a previous study using HPMC K15 to prepare transdermal patch^[35]. Figure 5 shows the described HPMC K15 patches.

Thickness measurement

The HPMC K15 patches showed acceptable thickness values, 0.03 ± 0 and 0.021 ± 0.003 mm of control and PNPs-loaded patch, respectively (table 1), with

minimum standard deviation, indicating that the process of preparing these films is reproducible and can produce uniform films. Thickness values were less than 1 mm which fulfilled the requirement of transdermal patch thickness^[36].

Folding endurance

A folding endurance test was performed manually to confirm that the prepared film is flexible enough to tolerate handling. The resultant test values > 300 (**table 1**), indicated the effectiveness of the plasticizer (PEG 200) and suggesting that these films can successfully withstand handling during preparation and after application ^[22].

Surface pH

Surface pH values lied within the acceptable pH range of the skin (4.1-5.8)^[37], suggesting compatibility with skin and limited risk to cause skin irritation^[38].

| Patch | Thickness (mm) | Folding endurance | Surface pH | |
|---------------|--------------------|-------------------|----------------|--|
| Control patch | 0.03 ± 0 | >300 | 6.23 ± 0.32 | |
| PNPs-loaded | 0.021 ± 0.0029 | >300 | 5.86 ± 0.057 | |
| patch | | | | |

Table 1: Physical evaluation of the prepared transdermal patches.

values are mean \pm SD, n=3.

Figure 5: The control patch and PNPs-loaded patch.

In vitro release study

The release profile of rosuvastatin calcium from the control patch and the Eudragit L100 PNPs-loaded patch is shown in **figure 6**. Both patches showed a biphasic release profile; an initial burst release followed by sustained release. The initial burst release of rosuvastatin calcium from PNPs-loaded patch was slightly less than that of the control patch, cumulative release percentages were 41.6 ± 0.3 % and 45.6 ± 0.3 %, respectively, which is most probably due to the rapid release of free drug presence from both patches. Thereafter, a sustained release profile of the drug was observed from both patches, with 65 ± 6 % of drug released from rosuvastatin calcium PNPs-loaded patch compared to 82 ± 3.7 % of drug released from the rosuvastatin calcium-loaded patch (PNPs-free patch) at 24 h. The slower rate of drug release from the PNPsloaded patch is usually due to the presence of the PNPs barrier. In addition, the adsorption of the HPMC K15 polymer on the surfaces of the PNPs, and hence creates an additional barrier that impedes drug release^[39]. The results of this study

also analyzed fitting were by into mathematical models for drug release kinetics to investigate the mechanism of the drug release from the above optimized Table patches. 2 demonstrates the (r^{2}) correlation coefficient of the mathematical models.

Correlation coefficients of the applied mathematical models have revealed that the release of rosuvastatin calcium from the control patch was best fitted with first-order kinetic and Higuchi models (r^2 0.84 and 0.74, respectively) compared to other models. Release from the PNPs-loaded

patch showed a similar trend of data fitting, however, r^2 of first-order kinetic and Higuchi models were slightly lower than their respective values in the control patch. These results suggested that the release follows the first-order kinetic diffusion-controlled release. Both patches were also moderately fitted with the zeroorder kinetic model (r^2 were 0.54 and 0.58 for the control and PNPs-loaded patches, respectively), suggesting that part of the release could follow the zero-order kinetic, which represent the sustained release or linear phase of the curve.

Figure 6: *In vitro* cumulative release profile of rosuvastatin calcium from PNPs-loaded patch and control patch. The release medium was PBS (pH 7.4); control patch contained rosuvastatin calcium free drug instead of rosuvastatin calcium PNPs. Values are mean \pm SD, n=3.

| Patch | Diffusional | Correlation coefficient (r ²) | | | | |
|-------------|--------------|---|---------|-------|-------|--|
| | exponent (n) | Korsmeyer- | Higuchi | Zero | First | |
| | | peppas | | order | order | |
| Control | 0.14 | 0.66 | 0.74 | 0.54 | 0.84 | |
| patch | | | | | | |
| PNPs-loaded | 0.13 | 0.32 | 0.7 | 0.58 | 0.75 | |
| patch | | | | | | |

Table 2: Mathematical models of *in vitro* release data of ROC from the control and PNPs-loaded patches

n is the diffusional exponent of Korsmeyer–peppas model.

Regarding the Korsmeyer-peppas model, the control patch was moderately fitted (r^2 0.66), however PNPs- loaded patch was inappropriately fitted with the Korsmeyer-Peppas (r^2 0.32). The diffusional exponent of Korsmeyer-peppas model (0.14 and 0.13), suggested a fickian diffusion release. It has been reported in a previous study that if the n value is less than 0.43, it still indicates a diffusion-controlled release mechanism^[24].

Ex vivo permeability study

Ex-vivo permeation study of rosuvastatin calcium-loaded (control) and rosuvastatin calcium PNPs-loaded patches was also carried out using rat skin. **Figure 7** shows the cumulative amount of rosuvastatin calcium permeated through rat skin as a function of time. The amount of drug permeated was slightly higher in the control patch than that of the PNPs-loaded patch for up to 2 h which could be due to the faster release of the free drug from the matrix in the control patch compared to the rosuvastatin calcium PNPs-loaded patch. However, after 2 h the amount of rosuvastatin calcium permeated through the skin using the PNP-loaded patch has become gradually higher than that of the control patch to reach the maximum difference at time point 24h. Wherein, the amounts permeated after 24 h were 177.4 $\pm 2.15 \ \mu g/cm^2$ and 246.4 ± 0 .66 $\mu g/cm^2$ for the control and PNPs-loaded patch, respectively, and the difference was statistically significant (at P < 0.05). This indicates successful incorporation of the hydrophilic drug rosuvastatin into the hydrophobic polymer Eudragit L100 which besides their small size; the hydrophobicity of the PNPs has greatly enhanced partitioning the of the hydrophilic drug into the stratum corneum. In addition, the presence of HPMC film

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will prolong the contact time between the PNPs and the skin; prolong their retention and hence increase drug permeation.

Similar results were also reported by Takeuchi *et al.*^[40] and Taghe *et al.*^[32]

Figure 7: *Ex vivo* permeability study of PNPs-loaded patch and control patch using rat skin. Values are mean \pm SD, n=3.

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Table 3 shows the calculated permeability
 parameters of rosuvastatin calcium using the PNPs-free control patch and the patch. Permeability PNPs-loaded parameters of PNPs-loaded patch were higher than those of the control patch, suggesting penetration the skin enhancement effect of Eudragit L100 PNPs-loaded HPMC K15 film. The results of this study were in agreement with several other studies using PNPs-loaded matrix to enhance drug penetration into skin or other tissues^[32,33,41,42] Skin permeability of Ibuprofen was significantlyenhanced using ibuprofenchitosan nanogel-loaded gellan hydrogel matrix, wherein the skin permeability increasing chitosan enhanced with concentration due to the reduction in size particle of Ibuprofen-chitosan nanogel^[41].

The findings of this study also support the results of a previous study using various PNPs to enhance transdermal delivery of repaglinide. In this study, biodegradable PNPs were developed using Chitosan, poly (lactic acid) (PLA) and poly (caprolactone) (PCL) to encapsulate the antidiabetic drug, repaglinide, and loaded into transdermal patch. In vitro release patterns from the different polymeric nanoparticles showed sustained and prolonged release pattern with only 73.6 \pm 0.6 % to 86.9 \pm 1.2 % released at the end of 24 h. *Ex-vivo* permeation results demonstrated a significant percentage of repaglinide permeated via rat skin from repaglinide nanoparticles formula at the end of 24 h. For the PNPs-loaded transdermal patch, *in-vitro* release pattern showed the sustained release, and only 52.7% were released the end at of 60 h.

| Patch | Cumulative amount Q24 (µg/cm²) | Steady state Flux (Jss) (μg/cm²/h) | Enhancement factor | Permeability coefficient (cm\h) |
|---------|--------------------------------------|--|-----------------------|---------------------------------------|
| Control | 177.4 ± 2.15 | 2.9 | 1 | 61×10 ⁻⁶ |
| patch | | | | |
| PNPs- | $246.4 \pm 0.66*$ | 5.5 | 1.9 | 81×10 ⁻⁶ |
| loaded | | | | |
| patch | | | | |

Table 3: Permeation parameters of ROC across rat skin from both control patch and PNPs-loaded patch.

*Significant from control patch at P < 0.05.

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This illustrates the ability of the transdermal patches loaded-PNPs to maintain steady-state concentration of the drug for a prolonged time^[43]. The use of pH-sensitive novel polymers in transdermal delivery was reported in many studies^[44,45]. Dildar previous et al. developed Flurbiprofen PNPs (Eudragit S100)-loaded transdermal patch for the treatment of rheumatoid arthritis. Results showed sustained release of Flurbiprofen from both nanoparticles and transdermal patch and higher cumulative amount permeated from PNPs containing patch compared to marketed gel^[45]. Recently, Eudragit L100 PNPs-loaded HPMC ocular inserts were successfully enhanced ocular azithromvcin^[32] of permeation and ketorolac tromethamine (KT)^[31].

CONCLUSION

In conclusion, the nanoprecipitation method was efficient in producing relatively small PNPs with great advantages in transdermal delivery. The

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